BMTRADA

Acoustic Test Report

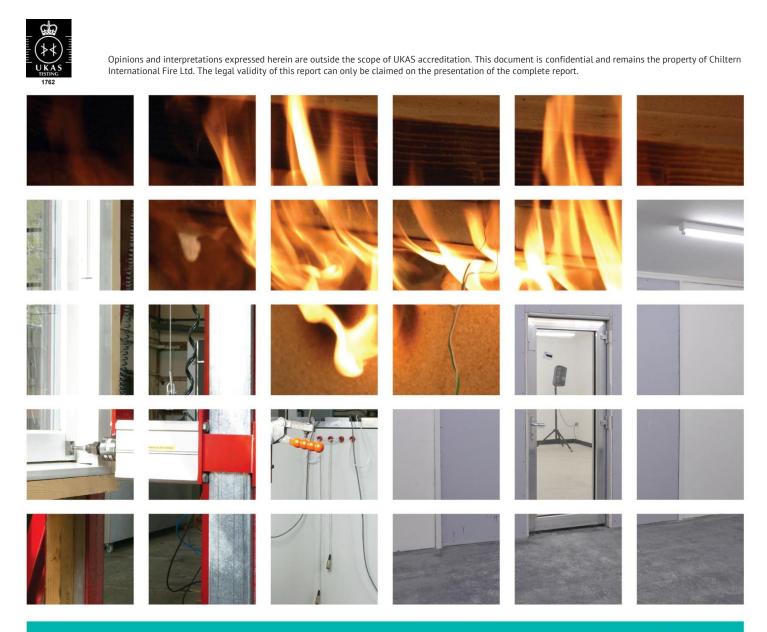
Prepared for: Acoustic and Fire Door Solutions Ltd 3 Esplanade Broughty Ferry Dundee DD52 2EL

CONFIDENTIAL

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Report: Chilt/Z13038/Rev3

Report on the testing of doorsets for acoustic performance to BS EN ISO 10140-2:2010 **Issue date:** September 2013





BM TRADA – the new name for Chiltern International Fire Ltd

From July 1st 2013, Chiltern International Fire Ltd commenced trading under the name of its parent company BM TRADA and at the same time adopted a brand new visual identity.

Historically, the group has delivered its services through a number of individual companies: BM TRADA Certification Ltd, TRADA Technology Ltd, Chiltern International Fire Ltd (including Chiltern Dynamics) and a network of international offices. Both BM TRADA Group and these individual companies will now trade under the same name - BM TRADA - and adopt the new visual identity.

To coincide with this change, our Technical Reports, Test Reports, Products Assessments, company stationery and marketing collateral have been re-designed to carry the new branding and visual identity.

The validity of all documents previously issued by the individual companies including certificates, test reports and product assessments is unaffected by this change and a letter to this effect will be available to download from our website www.bmtradagroup.com.

About BM TRADA.

With origins dating back to 1934, we have a deep history and services which are highly valued by our customers. We offer independent certification, testing, inspection, training and technical services around the world. In all these areas we continue to use industry-leading experts in their chosen fields to develop and deliver services – an ethos that has been at the heart of our approach since we began.

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A recent review of our businesses and customers revealed that the individual identities sometimes make communications confusing, and that in an already complex business area, clarity and simplicity in communications is rare, but valued. It also revealed that a single identity and combined offer would help us strengthen our appeal.

With this in mind, we brought the companies together under the name BM TRADA and took the opportunity to create a fresh new visual identity.

We have modernised our image and combined our strengths. However, our values, our people and the integrity of our services remain the same. I hope you will welcome these changes and the improvements they will bring.

Jon Osborn Chief Operating Officer

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1 Introduction

The specimens were supplied by the client and delivered to BM TRADA on 20 June 2013. The specimens were installed into a timber stud partition within the test chamber by BM TRADA.

Test details

The specimens were tested to BS EN ISO 10140-2:2010 Acoustics - Laboratory measurement of sound insulation of building elements. Measurement of airborne sound insulation

Testing was conducted at BM TRADA, Chiltern House, Stocking Lane, Hughenden Valley, Buckinghamshire. HP14 4ND from 10 July to 11 July 2013.

For details of the testing, please see section 3, Methodology.

Supporting construction description

The partition consisted of two wall leaves separated by a 150mm air gap. Each wall leaf was constructed of nominal 45mm x 90mm softwood studs at 600mm centres with two layers of 15mm plasterboard on each face. The stud wall cavities were filled with 100mm thick Rockwool insulation

2 Test Specimens

The specimens were identified as follows:

Test No.	Product Name & Description
P006	Tri-sound S3D by Sauerland 57mm S3D single flush doorset 57mm S3D single flush doorset. Frame Perimeter Seals 1No. NOR710, Leaf perimeter seals 1No. NOR720, Threshold NOR810db+
P007	Tri-sound S3D by Sauerland 57mm S3D single glazed doorset 57mm S3D single doorset with 23mm Pyrostop glazing, Frame perimeter caulked.
P009	Tri-sound S3D by Sauerland 57mm S3D single glazed doorset 57mm S3D single doorset with 23mm Pyrostop glazing. Frame Perimeter Seals 1No. NOR710, Leaf perimeter seals 1No. NOR720, Threshold NOR810db+
P011	Tri-sound S3D by Sauerland 57mm S3D single glazed doorset 57mm S3D single doorset with 12mm Pyrobelite glazing, Frame perimeter caulked.
P014	Tri-sound S3D by Sauerland 57mm S3D single glazed doorset 57mm S3D single doorset with 12mm Pyrobelite glazing. Frame Perimeter Seals 1No. NOR710, Leaf perimeter seals 1No. NOR720, Threshold NOR810db+

P015	Tri-sound S3D by Sauerland 57mm S3D equal pairs glazed doorset 57mm S3D equal pairs doorset with 23mm Pyrostop glazing, Frame perimeter caulked.
P017	Tri-sound S3D by Sauerland 57mm S3D equal pairs glazed doorset 57mm S3D equal pair doorset with 23mm Pyrostop glazing. Frame Perimeter Seals 1No. NOR710 Leaf perimeter seals 1No. NOR720 and 2No. NOR720 at meeting style on one leaf, Thresholds NOR810db+
P022	Tri-sound S3D by Sauerland 57mm S3D single flush doorset 57mm S3D single flush doorset, Frame perimeter caulked.
P023	Tri-sound S3D by Sauerland 57mm S3D equal pairs flush doorset 57mm S3D equal pair flush doorset. Frame Perimeter Seals 1No. NOR710 Leaf perimeter seals 1No. NOR720 and 2No. NOR720 at meeting style on one leaf, Threshold NOR810db+
P024	Tri-sound S3D by Sauerland 57mm S3D equal pairs glazed doorset 57mm S3D equal pair doorset with 12mm Pyrobelite glazing. Frame Perimeter Seals 1No. NOR710 Leaf perimeter seals 1No. NOR720 and 2No. NOR720 at meeting style on one leaf, Threshold NOR810db+

3 Detailed Specimen Description

Tri-sound S3D by Sauerland 57mm

		Material/type		Dimensions (mm)	Density (kg/m ³)
Stiles		2No Sapele*		32 x 45mm and 38 x 45mm	640*
Rails		2No Sapele*		32 x 45mm and 38 x 45mm	640*
Core		Trisound S3D by Sauerland	3No. layers extruded chipboard	13 thick (per layer)	560*
			2No. layers cork	3 thick	220*
Facings		High density	MDF	6 thick	850*
Adhesive	Adhesive Lippings		PVA D3*		-
	Facings	PVA D3*		-	-
Core		Sauerland Factory glued to S3D pattern		-	-
		using EPI type glue*			

* As stated by client, not checked by laboratory

Door frame

		Material/type	Dimensions (mm)	Density (kg/m ³)
Head & jambs		Sapele	32 x 95	640**
Stops		Sapele	12 x 32	640**
Stop Single fixings		21No. 4 x 30 screws, 30mm from corners, Max centres at 290mm and Min centres at 210mm	-	-
	Equal pairs	25No. 4 x 30 screws, 30mm from corners, Max centres at 290mm and Min centres at 210mm	-	-
Rebate		Single type	63 x 12	-
Joints		Mortice and tenon joint fixed by 4No. 6 x 100 screws in each corner	-	-

* As stated by client, not checked by laboratory

** Nominal density not checked by laboratory

Perimeter sealing details

	Make/type	Size (mm)	Location
Frame reveal	Norseal (Ref. NOR710)*	6 blade length	One rebate upstand and rebate platform
Threshold	Norseal (Ref. NOR810dB+)*	14 wide	On bottom rail of door leaf
Leaf Edges	es Norseal (Ref. NOR720)*		Around perimeter of door leaf
	Norseal (Ref. NOR720)*	NOR720)* 3 blade 2No to style	
Seal continuity	Seals interrupted by hardware	-	-

* As stated by client, not checked by laboratory

Glazing

	Make/type/size (mm)	Location (dimensions in mm)
Glass types &	Pyrobelite 12mm thick	-
configuration	Pyrostop 23mm thick	-
Overall size (Pyrobelite 12mm)	1545 x 395mm(single) and 1545 x 195mm(pair)	-
Sight size (Pyrobelite 12mm)	1500 x 350mm(single) and 1500 x 150mm(pairs)	-
Overall size (Pyrostop 23mm)	1545 x 395mm(single) and 1545 x 195mm(pair)	-
Sight size (Pyrostop 23mm)	1500 x 350mm(single) and 1500 x 150mm(pairs)	-
Cassette	44 x 54 sapele cassette*	Perimeter of glazing aperture
Bead joints	Mitred joint fixed with 1No. pin per joint	-
Bead	12 x 10mm AW Oak Bead*	Internal perimeter of glazing aperture
Bead fixings	Fixed by 18No. 1 x 40 pins	65 from corners, Max. centres at 320 and Min. centres at 240
Gaskets	Norseal Glazing liner* 54mm x 2mm	Between cassette and glazing
	2no Interdens F*	Between bead and glazing
	10 x 2mm	
Sealants	NOR115*	Silicone backfill

* As stated by client, not checked by laboratory

4 Methodology

Airborne Sound Insulation Test

- The loudspeakers were placed in the corners of the source room
- The sound level meter was calibrated prior to testing.
- 5 measurements were taken in the source room, at fixed positions.
- 5 measurements were taken in the receive room at fixed positions.
- Background measurements were taking at each third octave frequency between 50Hz and 5000Hz.
- 6 Reverberation measurements were taken in the receive room, in accordance with BS EN ISO 3382-2:2008 interrupted, engineering method.
- Calculations, including C & Ctr, were carried out in accordance with BS EN ISO 717-1
- The sound reduction index was calculated using the following formula from BS EN ISO 10140-2:2010:

$$R_w = L1 - L2 + 10 \log\left(\frac{S}{A}\right) \, dB$$

Where:

L1 is the logarithmic average of the source room measurements L2 is the logarithmic average of the receive room measurements S is the area of the test specimen

A is the equivalent absorption area, where $A = \frac{0.16V}{T}$

Where:

- V = The volume of the receive room
- T = the reverberation time measured in seconds
- 1. Logarithmic average of 5 Measurements (L1 & L2)
- 2. Deduction of L1s from L2s
- 3. Area of test specimen (S) divided by equivalent sound absorption area (A)
- 4. Weighted Final Result R_w dB

Test Equipment

Equipment	Equipment reference number		
Bruel & Kjear Sound Level Meter (Type 2270)	ACT-009		
Bruel & Kjear Microphones (Type 4189)	ACT-010 & ACT-016		
Bruel & Kjear Calibrator (Type 4231)	ACT-011		
Amplifiers	ACT-007 & ACT-020		
Noise Generators	ACT-008 & ACT-009		
Loudspeakers (EV ZX1-90PA)	ACT-006, ACT-021, ACT-022		
Graphic Equaliser (DBX Dual Channel)	ACT-023		

5 Results

Certificate Ref.	Test Identification	Test Result R _w (C;C _{tr})
MTZ/F13038/P006	Tri-sound S3D by Sauerland 57mm S3D single flush doorset	40 (0;-3) dB
MTZ/F13038/P007	Tri-sound S3D by Sauerland 57mm S3D single glazed doorset Frame perimeter caulked	42 (0;-3) dB
MTZ/F13038/P009	Tri-sound S3D by Sauerland 57mm S3D single glazed doorset	40 (0;-2) dB
MTZ/F13038/P011	Tri-sound S3D by Sauerland 57mm S3D single glazed doorset Frame perimeter caulked	41 (0;-3) dB
MTZ/F13038/P014	Tri-sound S3D by Sauerland 57mm S3D single glazed doorset	40 (0;-3) dB
MTZ/F13038/P015	Tri-sound S3D by Sauerland 57mm S3D equal pairs glazed doorset Frame perimeter caulked	40 (0;-2) dB
MTZ/F13038/P017	Tri-sound S3D by Sauerland 57mm S3D equal pairs glazed doorset	40 (-1;-3) dB
MTZ/F13038/P022	Tri-sound S3D by Sauerland 57mm S3D equal pairs flush doorset Frame perimeter caulked	42 (-1;-4) dB
MTZ/F13038/P023	Tri-sound S3D by Sauerland 57mm S3D equal pairs flush doorset	40 (-1;-3) dB
MTZ/F13038/P024	Tri-sound S3D by Sauerland 57mm S3D equal pairs glazed doorset	38 (0;-2) dB

The results only relate to the performance of the samples under the particular conditions of test.

Full test results for each test are presented in Appendix 1.

The legal validity of this report can only be claimed on presentation of the complete report.

6 Limitations & Parameters

The test fulfilled all criteria required of ISO 10140-2, including:

- Sound level meter (microphone) was located as required
- Sound sources (loudspeakers) were located as required
- Reverberation Time readings were greater than 20dB but not so large that the observed decay cannot be represented by a straight line.
- Background noise measurements were 10dB below L2 measurements.
- Temperature was reported to within ± 0.1°C
- Barometric pressure was reported to within ± 0.01 Mbar (±1 Pa)
- Humidity was reported to within ± 1%
- Frequencies 50Hz, 63Hz and 80Hz are outside of our UKAS accreditation, and are for reference only. These frequencies do not affect the over R_w figure.
- R'max of the test chambers was measured to be 65dB
- The test chambers are two cuboid rooms 5.49m wide and a ceiling height of 2.58m, volumes of chambers for testing are reported with the individual test data

7 Authorisation

	Issued by:	Checked by:
Signature:	Jul	Jong L
Name:	Martin Durham	Tom Gregory
Title:	Technical Officer Operations Manager	
Date of Issue	5 September 2013	5 September 2013

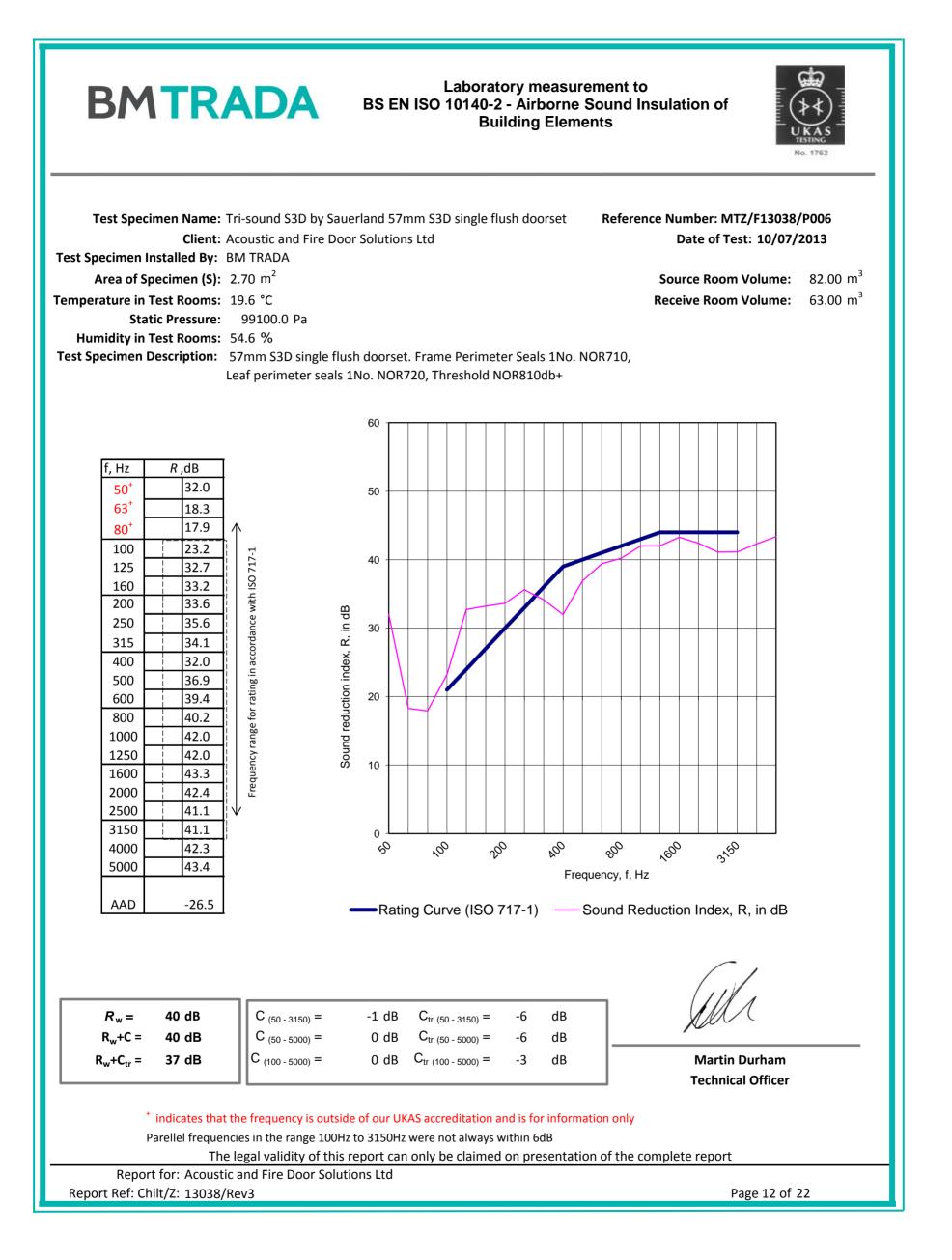
Revision 1 - Additional test (P015) and client drawing added to report.

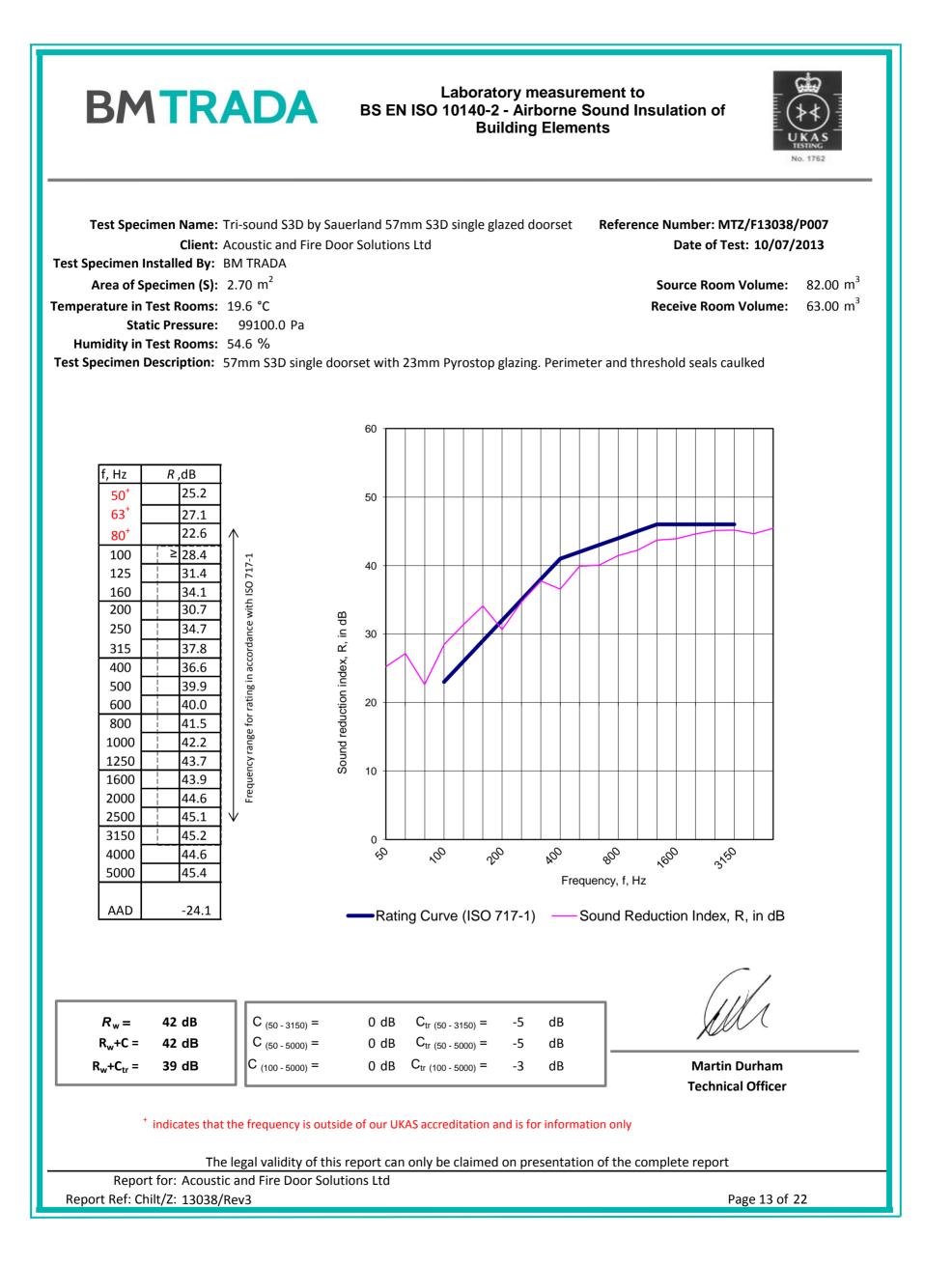
Revision 2 - Correction of specification details for glazing, (page 7) and sealing details (pages 12, 14, 16,18, 20 and 21).

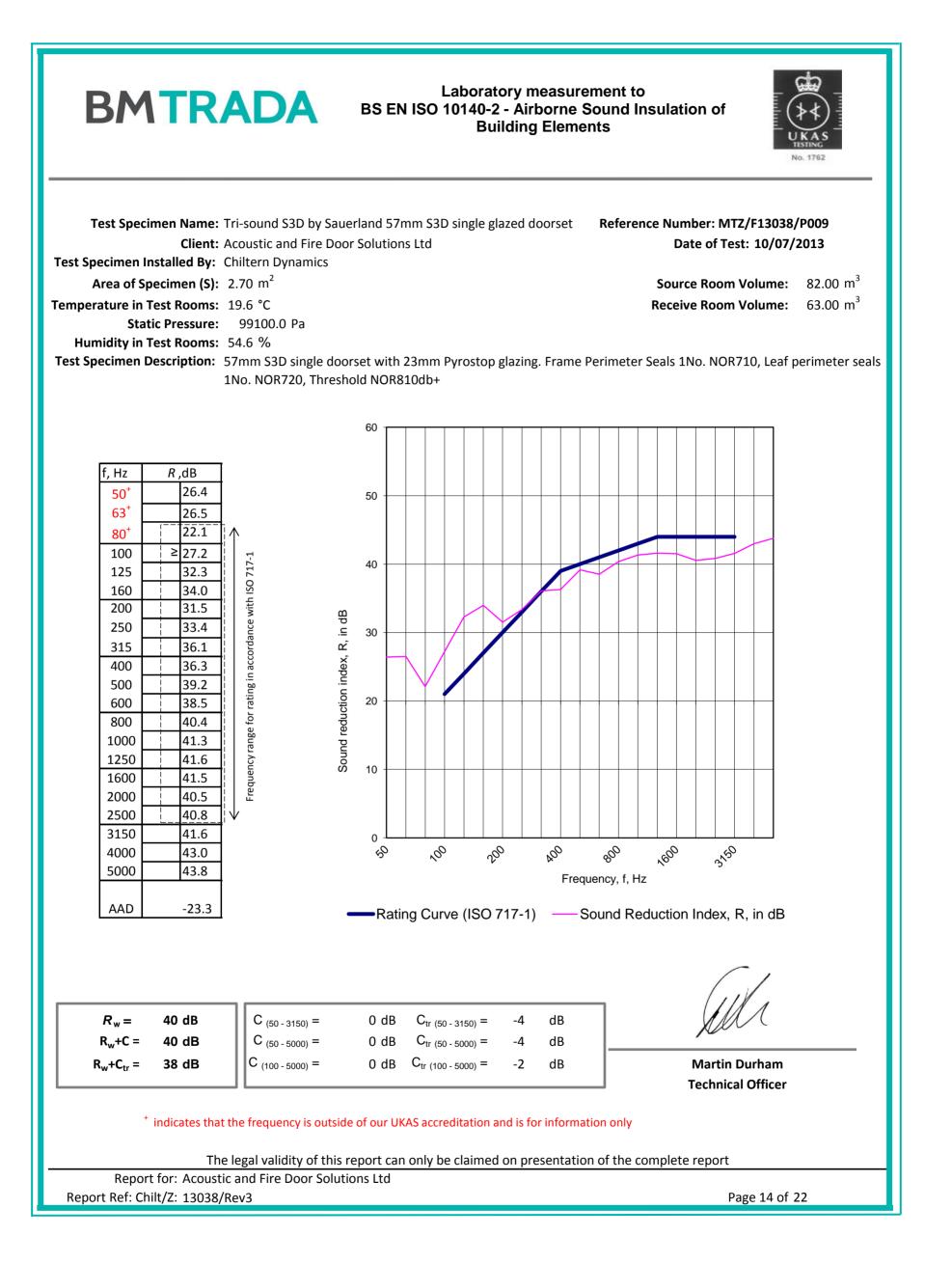
Revision 3 – Correction of specification details for test specimens, (page 4 and 5), perimeter sealing details, (page 6), results, (page 9) and appendix 1(page 11).

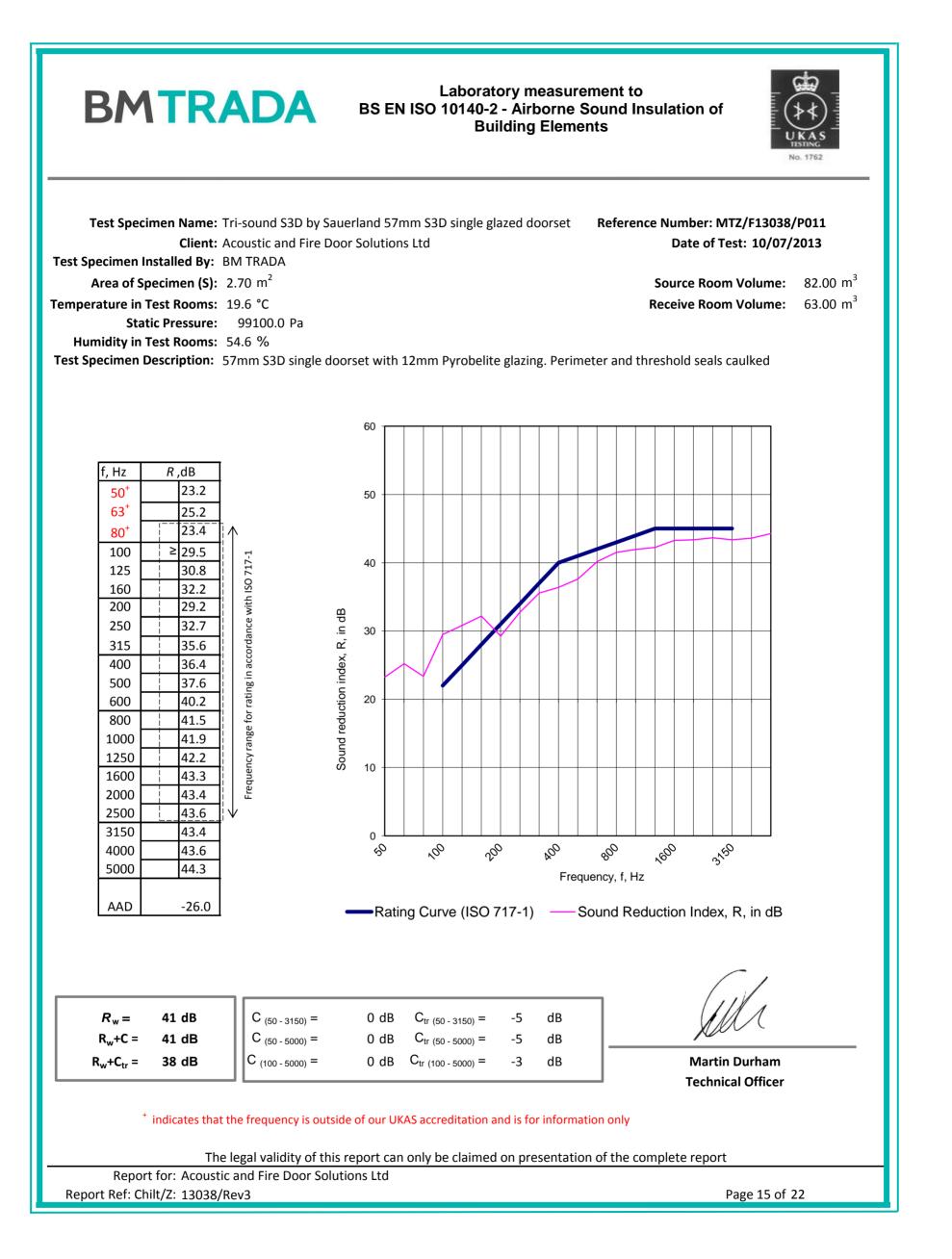
Appendix 1 - Test Data & Certificates

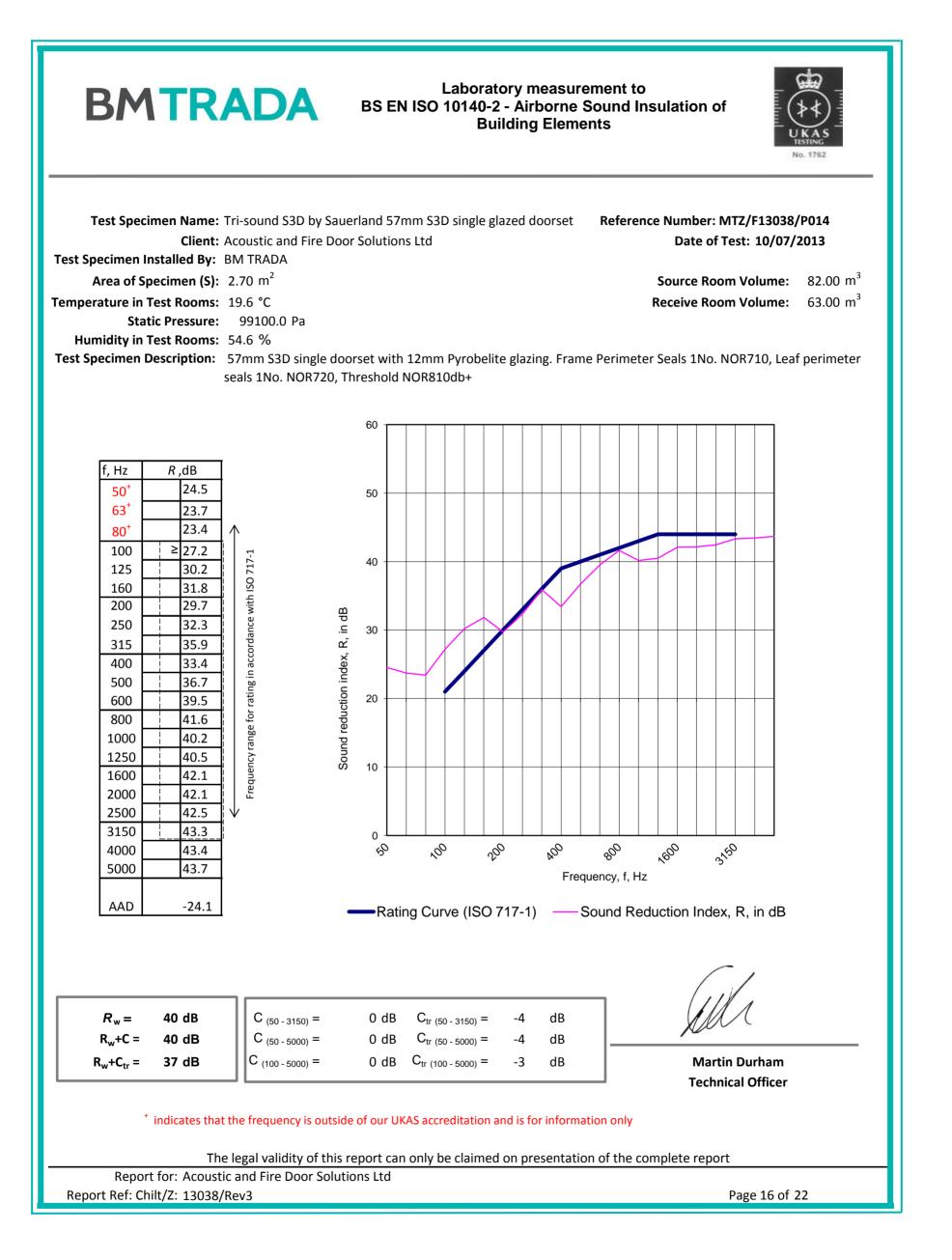
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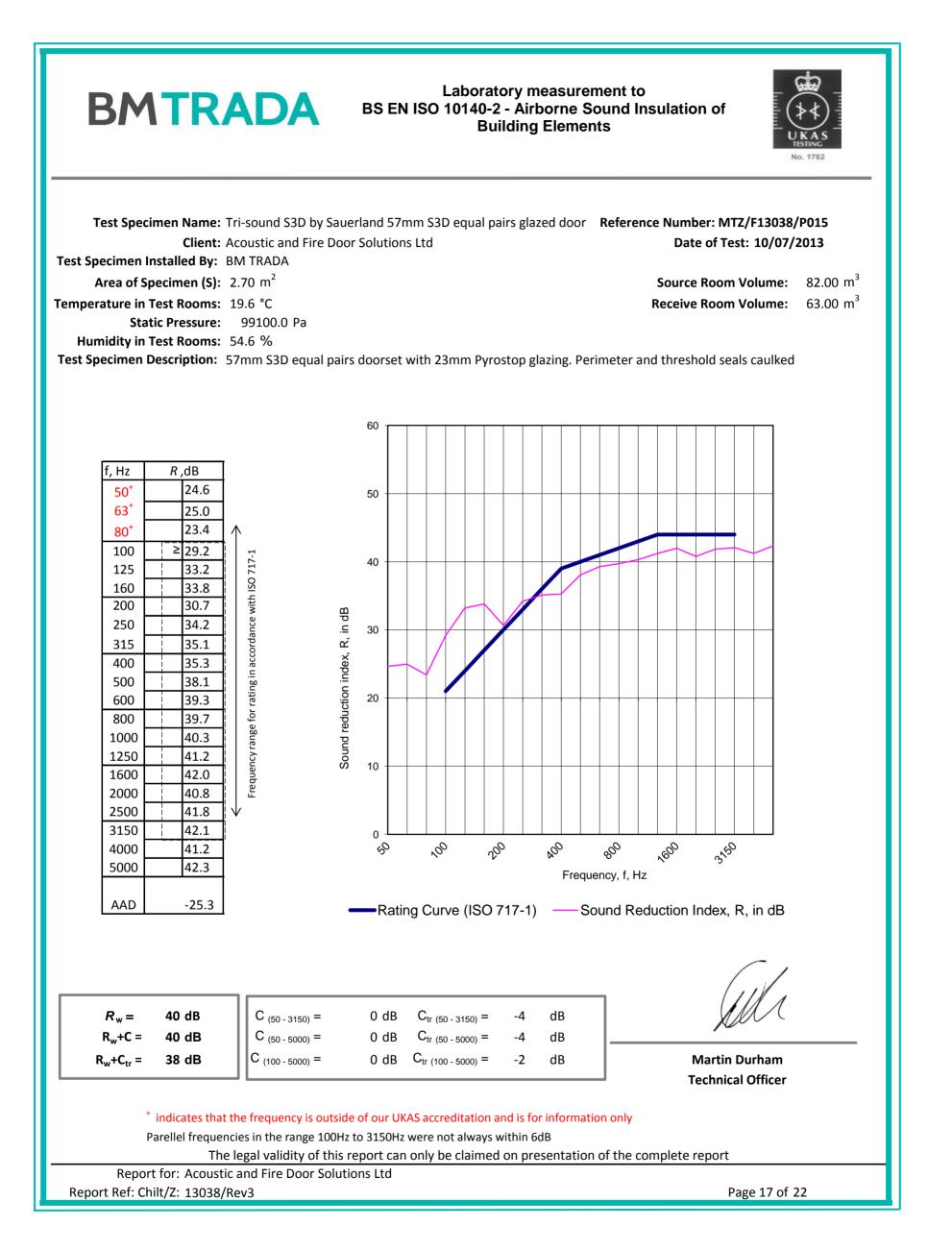


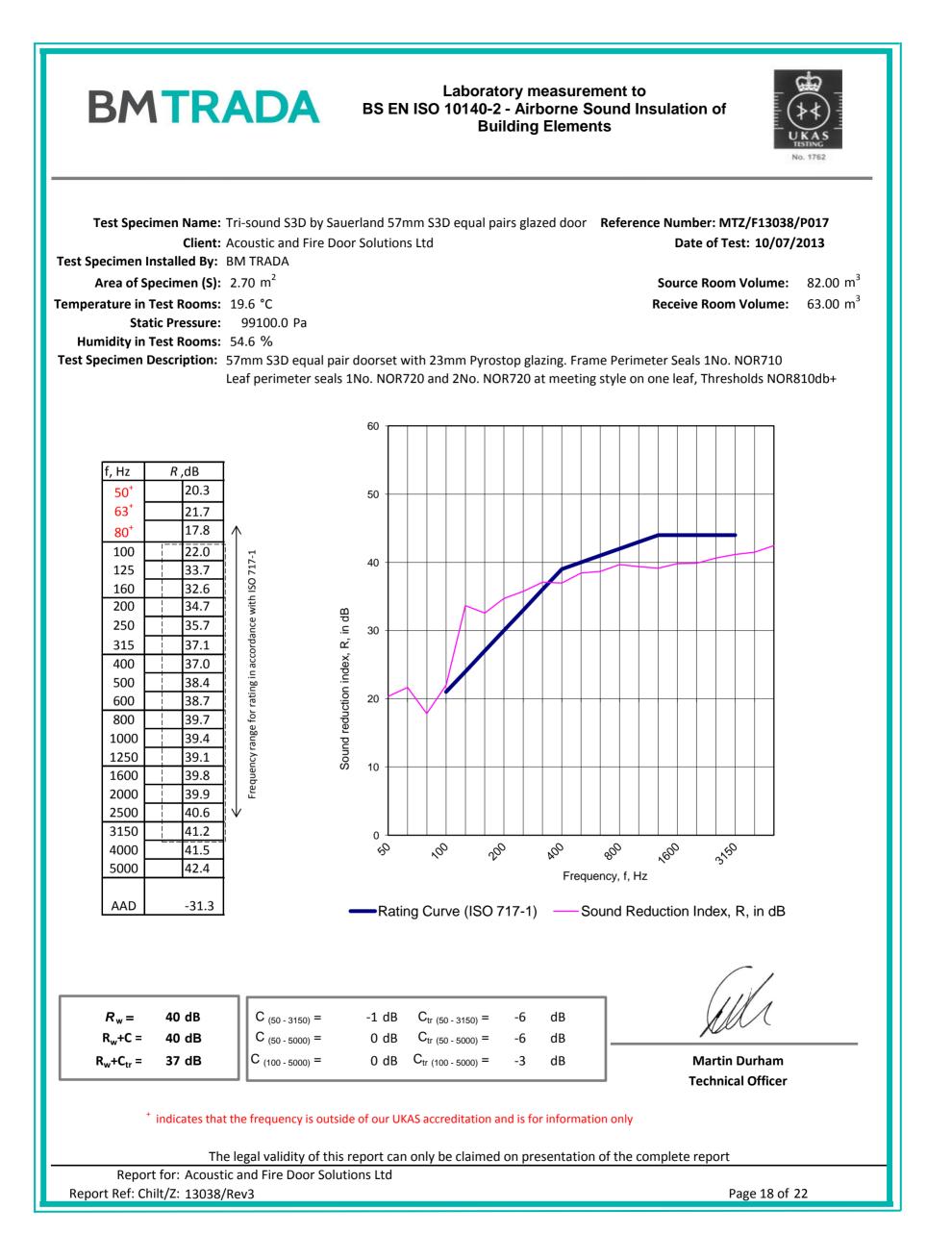


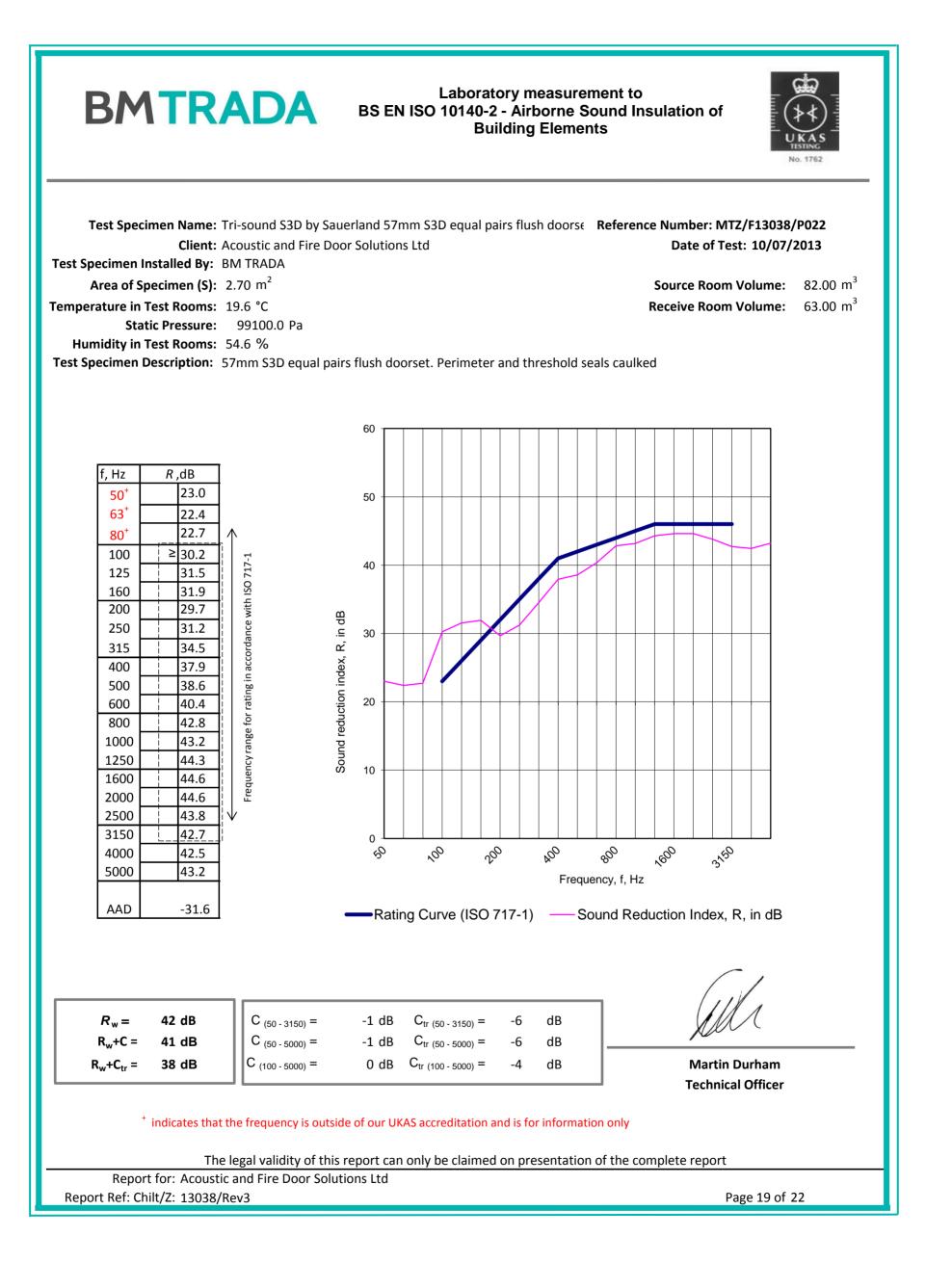


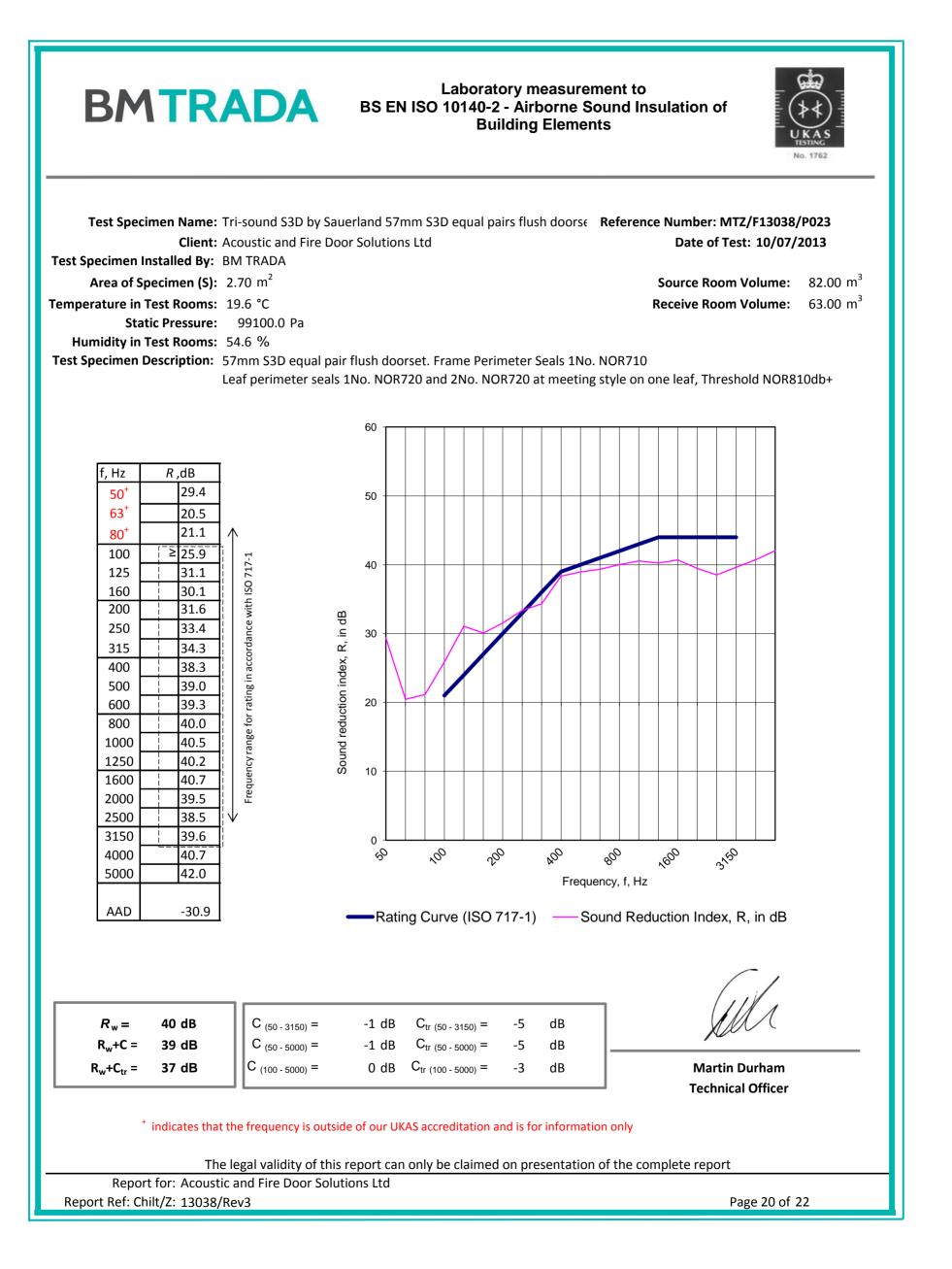


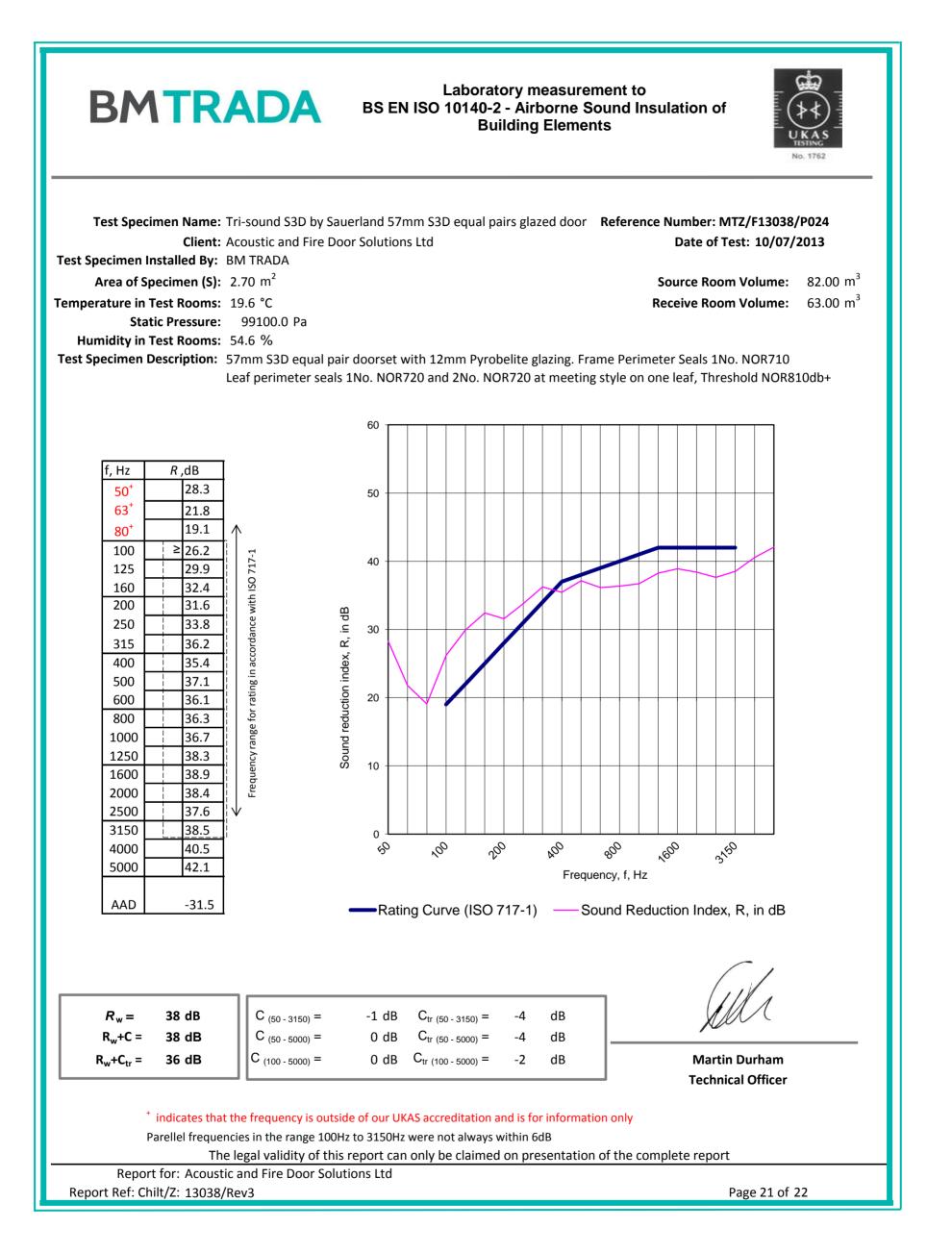








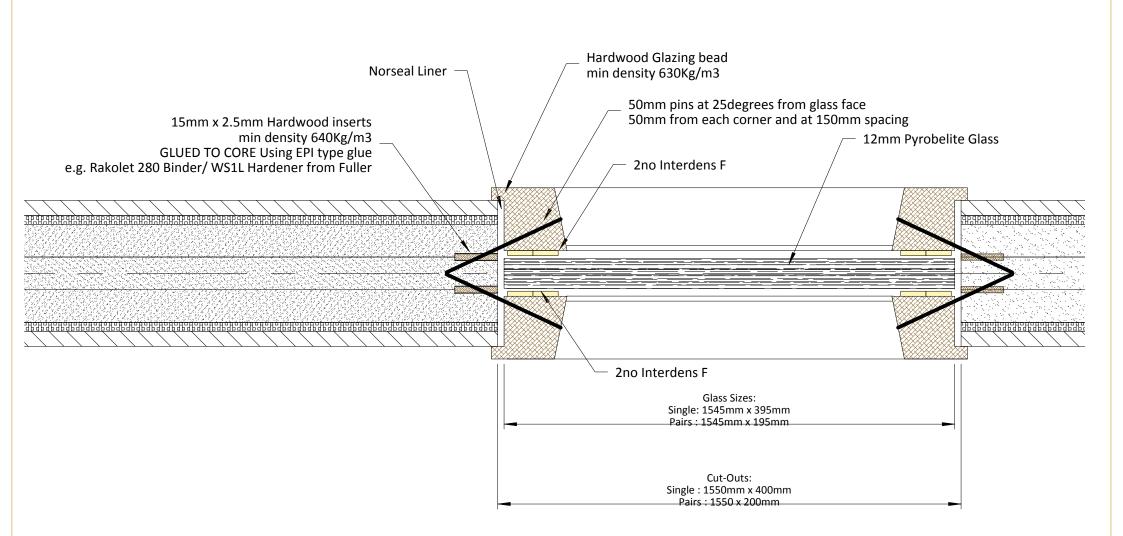




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Appendix 2 – Client Drawing (1 Page)

CDG/2013/C001 SK080413-03



Revisions	S3D Glazing Details Acoustic Test Spec				S3D Acoustic Testing	Chris Gough Door Consulting	
	Drawing No	Rev	Scale	Date	Drawn By	Client AFDS Ltd	T: +44(0)1337 830007
	CDG/2013/C001 SK080413-03	Rev A	Scale 1:1.5	08/04/13	CDG	Norsound Ltd	T: +44(0)7976 217624 E: chris@doorconsult.co.uk www.doorconsult.c

BMTRADA

BM TRADA provides independent certification, testing, inspection, training and technical services around the world. We help customers large and small to prove their business and product credentials and to improve performance and compliance. With an international presence across many industry sectors, we offer a special focus and long history of technical excellence in supply chain certification, product certification and testing, and technical services to the timber, building, fire and furniture industries.



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