# BMTRADA

## Acoustic Test Report

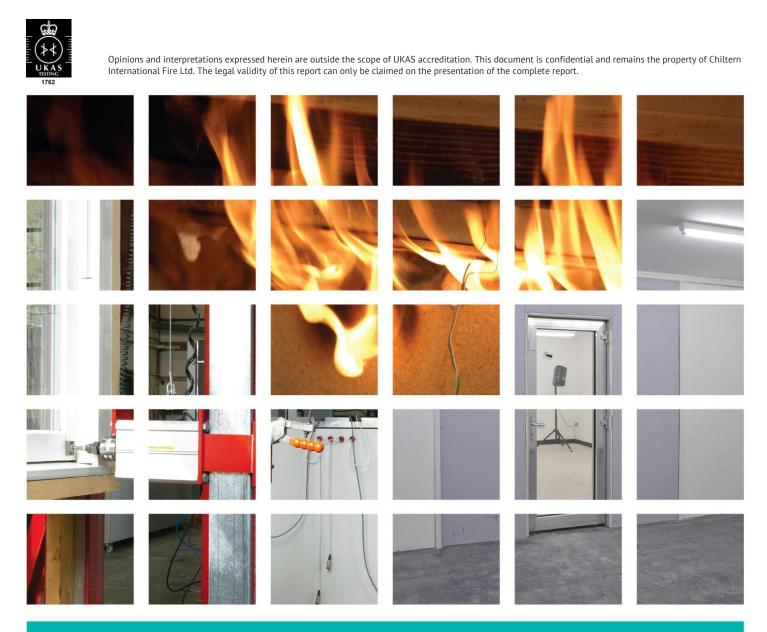
**Prepared for:** Acoustic and Fire Door Solutions Ltd 3 Esplanade Broughty Ferry Dundee DD52 2EL

## CONFIDENTIAL

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Report: Chilt/Z13038/Rev3

Report on the testing of doorsets for acoustic performance to BS EN ISO 10140-2:2010 **Issue date:** September 2013





#### BM TRADA – the new name for Chiltern International Fire Ltd

From July 1st 2013, Chiltern International Fire Ltd commenced trading under the name of its parent company BM TRADA and at the same time adopted a brand new visual identity.

Historically, the group has delivered its services through a number of individual companies: BM TRADA Certification Ltd, TRADA Technology Ltd, Chiltern International Fire Ltd (including Chiltern Dynamics) and a network of international offices. Both BM TRADA Group and these individual companies will now trade under the same name - BM TRADA - and adopt the new visual identity.

To coincide with this change, our Technical Reports, Test Reports, Products Assessments, company stationery and marketing collateral have been re-designed to carry the new branding and visual identity.

The validity of all documents previously issued by the individual companies including certificates, test reports and product assessments is unaffected by this change and a letter to this effect will be available to download from our website www.bmtradagroup.com.

#### About BM TRADA.

With origins dating back to 1934, we have a deep history and services which are highly valued by our customers. We offer independent certification, testing, inspection, training and technical services around the world. In all these areas we continue to use industry-leading experts in their chosen fields to develop and deliver services – an ethos that has been at the heart of our approach since we began.

In all these areas we use industry-leading experts in their chosen fields to develop and deliver services – an ethos that has been at the heart of our approach since we began.

A recent review of our businesses and customers revealed that the individual identities sometimes make communications confusing, and that in an already complex business area, clarity and simplicity in communications is rare, but valued. It also revealed that a single identity and combined offer would help us strengthen our appeal.

With this in mind, we brought the companies together under the name BM TRADA and took the opportunity to create a fresh new visual identity.

We have modernised our image and combined our strengths. However, our values, our people and the integrity of our services remain the same. I hope you will welcome these changes and the improvements they will bring.

Jon Osborn Chief Operating Officer

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### 1 Introduction

The specimens were supplied by the client and delivered to BM TRADA on 20 June 2013. The specimens were installed into a timber stud partition within the test chamber by BM TRADA.

#### **Test details**

The specimens were tested to BS EN ISO 10140-2:2010 Acoustics - Laboratory measurement of sound insulation of building elements. Measurement of airborne sound insulation

Testing was conducted at BM TRADA, Chiltern House, Stocking Lane, Hughenden Valley, Buckinghamshire. HP14 4ND from 10 July to 11 July 2013.

For details of the testing, please see section 3, Methodology.

#### Supporting construction description

The partition consisted of two wall leaves separated by a 150mm air gap. Each wall leaf was constructed of nominal 45mm x 90mm softwood studs at 600mm centres with two layers of 15mm plasterboard on each face. The stud wall cavities were filled with 100mm thick Rockwool insulation

#### 2 Test Specimens

The specimens were identified as follows:

| Test No. | Product Name & Description   |
|----------|--|
| P006     | <b>Tri-sound S3D by Sauerland 57mm S3D single flush doorset</b><br>57mm S3D single flush doorset. Frame Perimeter Seals 1No. NOR710,<br>Leaf perimeter seals 1No. NOR720, Threshold NOR810db+                            |
| P007     | <b>Tri-sound S3D by Sauerland 57mm S3D single glazed doorset</b><br>57mm S3D single doorset with 23mm Pyrostop glazing, Frame perimeter<br>caulked.  |
| P009     | <b>Tri-sound S3D by Sauerland 57mm S3D single glazed doorset</b><br>57mm S3D single doorset with 23mm Pyrostop glazing. Frame Perimeter<br>Seals 1No. NOR710, Leaf perimeter seals 1No. NOR720, Threshold<br>NOR810db+   |
| P011     | <b>Tri-sound S3D by Sauerland 57mm S3D single glazed doorset</b><br>57mm S3D single doorset with 12mm Pyrobelite glazing, Frame perimeter<br>caulked.  |
| P014     | <b>Tri-sound S3D by Sauerland 57mm S3D single glazed doorset</b><br>57mm S3D single doorset with 12mm Pyrobelite glazing. Frame Perimeter<br>Seals 1No. NOR710, Leaf perimeter seals 1No. NOR720, Threshold<br>NOR810db+ |

| P015 | <b>Tri-sound S3D by Sauerland 57mm S3D equal pairs glazed doorset</b><br>57mm S3D equal pairs doorset with 23mm Pyrostop glazing, Frame perimeter<br>caulked.   |
|------|---|
| P017 | <b>Tri-sound S3D by Sauerland 57mm S3D equal pairs glazed doorset</b><br>57mm S3D equal pair doorset with 23mm Pyrostop glazing. Frame Perimeter<br>Seals 1No. NOR710<br>Leaf perimeter seals 1No. NOR720 and 2No. NOR720 at meeting style on one<br>leaf, Thresholds NOR810db+ |
| P022 | <b>Tri-sound S3D by Sauerland 57mm S3D single flush doorset</b><br>57mm S3D single flush doorset, Frame perimeter caulked.  |
| P023 | <b>Tri-sound S3D by Sauerland 57mm S3D equal pairs flush doorset</b><br>57mm S3D equal pair flush doorset. Frame Perimeter Seals 1No. NOR710<br>Leaf perimeter seals 1No. NOR720 and 2No. NOR720 at meeting style on one<br>leaf, Threshold NOR810db+                           |
| P024 | Tri-sound S3D by Sauerland 57mm S3D equal pairs glazed doorset<br>57mm S3D equal pair doorset with 12mm Pyrobelite glazing. Frame Perimeter<br>Seals 1No. NOR710<br>Leaf perimeter seals 1No. NOR720 and 2No. NOR720 at meeting style on one<br>leaf, Threshold NOR810db+       |

## **3 Detailed Specimen Description**

### Tri-sound S3D by Sauerland 57mm

|          |                   | Material/type                          |                                      | Dimensions<br>(mm)         | Density (kg/m <sup>3</sup> ) |
|----------|-------------------|--|--------------------------------------|----------------------------|------------------------------|
| Stiles   |                   | 2No Sapele*                            |                                      | 32 x 45mm and<br>38 x 45mm | 640*                         |
| Rails    |                   | 2No Sapele*                            |                                      | 32 x 45mm and<br>38 x 45mm | 640*                         |
| Core     |                   | Trisound<br>S3D by<br>Sauerland        | 3No. layers<br>extruded<br>chipboard | 13 thick<br>(per layer)    | 560*                         |
|          |                   |  | 2No. layers<br>cork                  | 3 thick                    | 220*                         |
| Facings  |                   | High density                           | MDF                                  | 6 thick                    | 850*                         |
| Adhesive | Adhesive Lippings |  | PVA D3*                              |                            | -                            |
|          | Facings           | PVA D3*                                |                                      | -                          | -                            |
| Core     |                   | Sauerland Factory glued to S3D pattern |                                      | -                          | -                            |
|          |                   | using EPI type glue*                   |                                      |                            |                              |

\* As stated by client, not checked by laboratory

#### Door frame

|                     |                | Material/type   | Dimensions (mm) | Density<br>(kg/m <sup>3</sup> ) |
|---------------------|----------------|---|-----------------|---------------------------------|
| Head & jambs        |                | Sapele  | 32 x 95         | 640**                           |
| Stops               |                | Sapele  | 12 x 32         | 640**                           |
| Stop Single fixings |                | 21No. 4 x 30 screws, 30mm from<br>corners, Max centres at 290mm and<br>Min centres at 210mm | -               | -                               |
|                     | Equal<br>pairs | 25No. 4 x 30 screws, 30mm from<br>corners, Max centres at 290mm and<br>Min centres at 210mm | -               | -                               |
| Rebate              |                | Single type   | 63 x 12         | -                               |
| Joints              |                | Mortice and tenon joint fixed by 4No.<br>6 x 100 screws in each corner                      | -               | -                               |

\* As stated by client, not checked by laboratory

\*\* Nominal density not checked by laboratory

#### Perimeter sealing details

|                 | Make/type                     | Size (mm)                     | Location                               |
|-----------------|-------------------------------|-------------------------------|--|
| Frame reveal    | Norseal (Ref. NOR710)*        | 6 blade<br>length             | One rebate upstand and rebate platform |
| Threshold       | Norseal (Ref. NOR810dB+)*     | 14 wide                       | On bottom rail of door leaf            |
| Leaf Edges      | es Norseal (Ref. NOR720)*     |                               | Around perimeter of door leaf          |
|                 | Norseal (Ref. NOR720)*        | NOR720)* 3 blade 2No to style |  |
| Seal continuity | Seals interrupted by hardware | -                             | -                                      |

\* As stated by client, not checked by laboratory

#### Glazing

|                                   | Make/type/size (mm)                             | Location (dimensions in mm)                                  |
|-----------------------------------|---|--|
| Glass types &                     | Pyrobelite 12mm thick                           | -  |
| configuration                     | Pyrostop 23mm thick                             | -  |
| Overall size<br>(Pyrobelite 12mm) | 1545 x 395mm(single) and 1545 x<br>195mm(pair)  | -  |
| Sight size (Pyrobelite 12mm)      | 1500 x 350mm(single) and 1500 x<br>150mm(pairs) | -  |
| Overall size (Pyrostop<br>23mm)   | 1545 x 395mm(single) and 1545 x<br>195mm(pair)  | -  |
| Sight size (Pyrostop<br>23mm)     | 1500 x 350mm(single) and 1500 x<br>150mm(pairs) | -  |
| Cassette                          | 44 x 54 sapele cassette*                        | Perimeter of glazing aperture                                |
| Bead joints                       | Mitred joint fixed with 1No. pin per joint      | -  |
| Bead                              | 12 x 10mm AW Oak Bead*                          | Internal perimeter of glazing aperture                       |
| Bead fixings                      | Fixed by 18No. 1 x 40 pins                      | 65 from corners, Max. centres at 320 and Min. centres at 240 |
| Gaskets                           | Norseal Glazing liner* 54mm x 2mm               | Between cassette and glazing                                 |
|                                   | 2no Interdens F*                                | Between bead and glazing                                     |
|                                   | 10 x 2mm  |  |
| Sealants                          | NOR115*   | Silicone backfill  |

\* As stated by client, not checked by laboratory

### 4 Methodology

#### **Airborne Sound Insulation Test**

- The loudspeakers were placed in the corners of the source room
- The sound level meter was calibrated prior to testing.
- 5 measurements were taken in the source room, at fixed positions.
- 5 measurements were taken in the receive room at fixed positions.
- Background measurements were taking at each third octave frequency between 50Hz and 5000Hz.
- 6 Reverberation measurements were taken in the receive room, in accordance with BS EN ISO 3382-2:2008 interrupted, engineering method.
- Calculations, including C & Ctr, were carried out in accordance with BS EN ISO 717-1
- The sound reduction index was calculated using the following formula from BS EN ISO 10140-2:2010:

$$R_w = L1 - L2 + 10 \log\left(\frac{S}{A}\right) \, dB$$

Where:

L1 is the logarithmic average of the source room measurements L2 is the logarithmic average of the receive room measurements S is the area of the test specimen

A is the equivalent absorption area, where  $A = \frac{0.16V}{T}$ 

Where:

- V = The volume of the receive room
- T = the reverberation time measured in seconds
- 1. Logarithmic average of 5 Measurements (L1 & L2)
- 2. Deduction of L1s from L2s
- 3. Area of test specimen (S) divided by equivalent sound absorption area (A)
- 4. Weighted Final Result R<sub>w</sub> dB

#### **Test Equipment**

| Equipment                                   | Equipment reference number |  |  |
|---|----------------------------|--|--|
| Bruel & Kjear Sound Level Meter (Type 2270) | ACT-009                    |  |  |
| Bruel & Kjear Microphones (Type 4189)       | ACT-010 & ACT-016          |  |  |
| Bruel & Kjear Calibrator (Type 4231)        | ACT-011                    |  |  |
| Amplifiers                                  | ACT-007 & ACT-020          |  |  |
| Noise Generators                            | ACT-008 & ACT-009          |  |  |
| Loudspeakers (EV ZX1-90PA)                  | ACT-006, ACT-021, ACT-022  |  |  |
| Graphic Equaliser (DBX Dual Channel)        | ACT-023                    |  |  |

## 5 Results

| Certificate Ref. | Test Identification  | Test Result<br>R <sub>w</sub> (C;C <sub>tr</sub> ) |
|------------------|--|--|
| MTZ/F13038/P006  | Tri-sound S3D by Sauerland 57mm S3D single flush doorset                               | 40 (0;-3) dB                                       |
| MTZ/F13038/P007  | Tri-sound S3D by Sauerland 57mm S3D single glazed doorset Frame perimeter caulked      | 42 (0;-3) dB                                       |
| MTZ/F13038/P009  | Tri-sound S3D by Sauerland 57mm S3D single glazed doorset                              | 40 (0;-2) dB                                       |
| MTZ/F13038/P011  | Tri-sound S3D by Sauerland 57mm S3D single glazed doorset Frame perimeter caulked      | 41 (0;-3) dB                                       |
| MTZ/F13038/P014  | Tri-sound S3D by Sauerland 57mm S3D single glazed doorset                              | 40 (0;-3) dB                                       |
| MTZ/F13038/P015  | Tri-sound S3D by Sauerland 57mm S3D equal pairs glazed doorset Frame perimeter caulked | 40 (0;-2) dB                                       |
| MTZ/F13038/P017  | Tri-sound S3D by Sauerland 57mm S3D equal pairs glazed doorset                         | 40 (-1;-3) dB                                      |
| MTZ/F13038/P022  | Tri-sound S3D by Sauerland 57mm S3D equal pairs flush doorset Frame perimeter caulked  | 42 (-1;-4) dB                                      |
| MTZ/F13038/P023  | Tri-sound S3D by Sauerland 57mm S3D equal pairs flush doorset                          | 40 (-1;-3) dB                                      |
| MTZ/F13038/P024  | Tri-sound S3D by Sauerland 57mm S3D equal pairs glazed doorset                         | 38 (0;-2) dB                                       |

The results only relate to the performance of the samples under the particular conditions of test.

Full test results for each test are presented in Appendix 1.

The legal validity of this report can only be claimed on presentation of the complete report.

## 6 Limitations & Parameters

The test fulfilled all criteria required of ISO 10140-2, including:

- Sound level meter (microphone) was located as required
- Sound sources (loudspeakers) were located as required
- Reverberation Time readings were greater than 20dB but not so large that the observed decay cannot be represented by a straight line.
- Background noise measurements were 10dB below L2 measurements.
- Temperature was reported to within ± 0.1°C
- Barometric pressure was reported to within ± 0.01 Mbar (±1 Pa)
- Humidity was reported to within ± 1%
- Frequencies 50Hz, 63Hz and 80Hz are outside of our UKAS accreditation, and are for reference only. These frequencies do not affect the over R<sub>w</sub> figure.
- R'max of the test chambers was measured to be 65dB
- The test chambers are two cuboid rooms 5.49m wide and a ceiling height of 2.58m, volumes of chambers for testing are reported with the individual test data

### 7 Authorisation

|               | Issued by:                           | Checked by:      |
|---------------|--------------------------------------|------------------|
| Signature:    | Jul                                  | Jong L           |
| Name:         | Martin Durham                        | Tom Gregory      |
| Title:        | Technical Officer Operations Manager |                  |
| Date of Issue | 5 September 2013                     | 5 September 2013 |

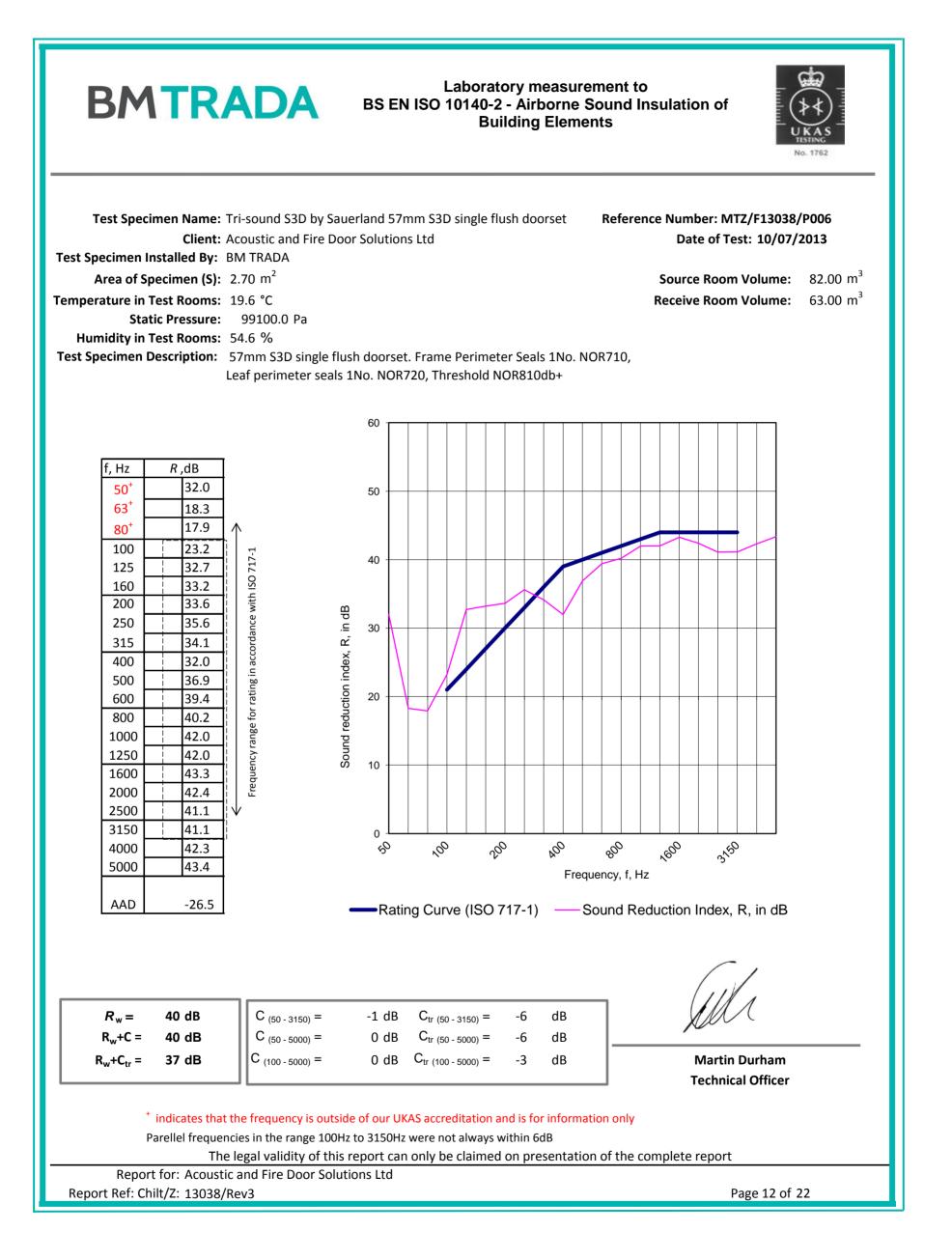
Revision 1 - Additional test (P015) and client drawing added to report.

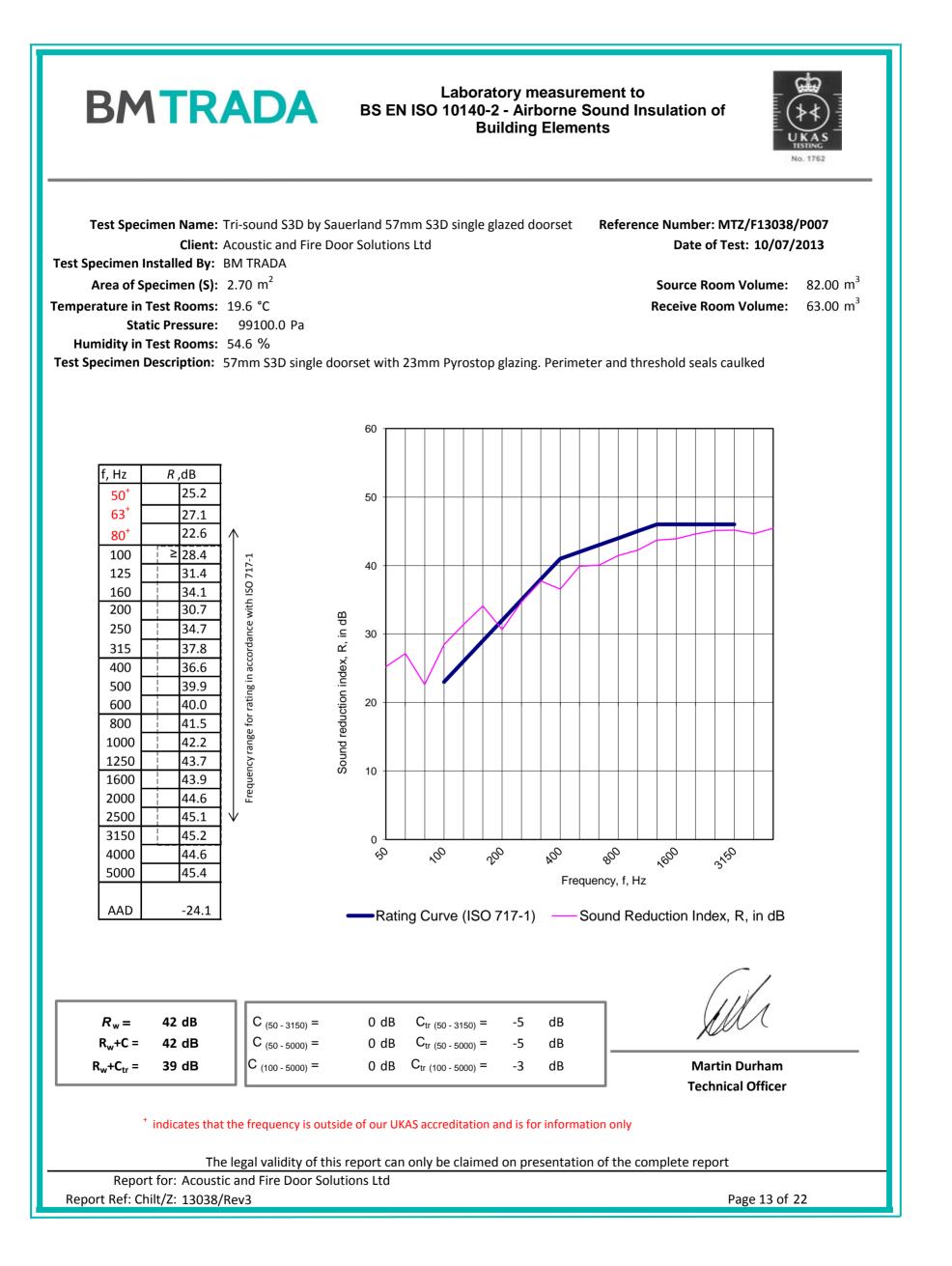
Revision 2 - Correction of specification details for glazing, (page 7) and sealing details (pages 12, 14, 16,18, 20 and 21).

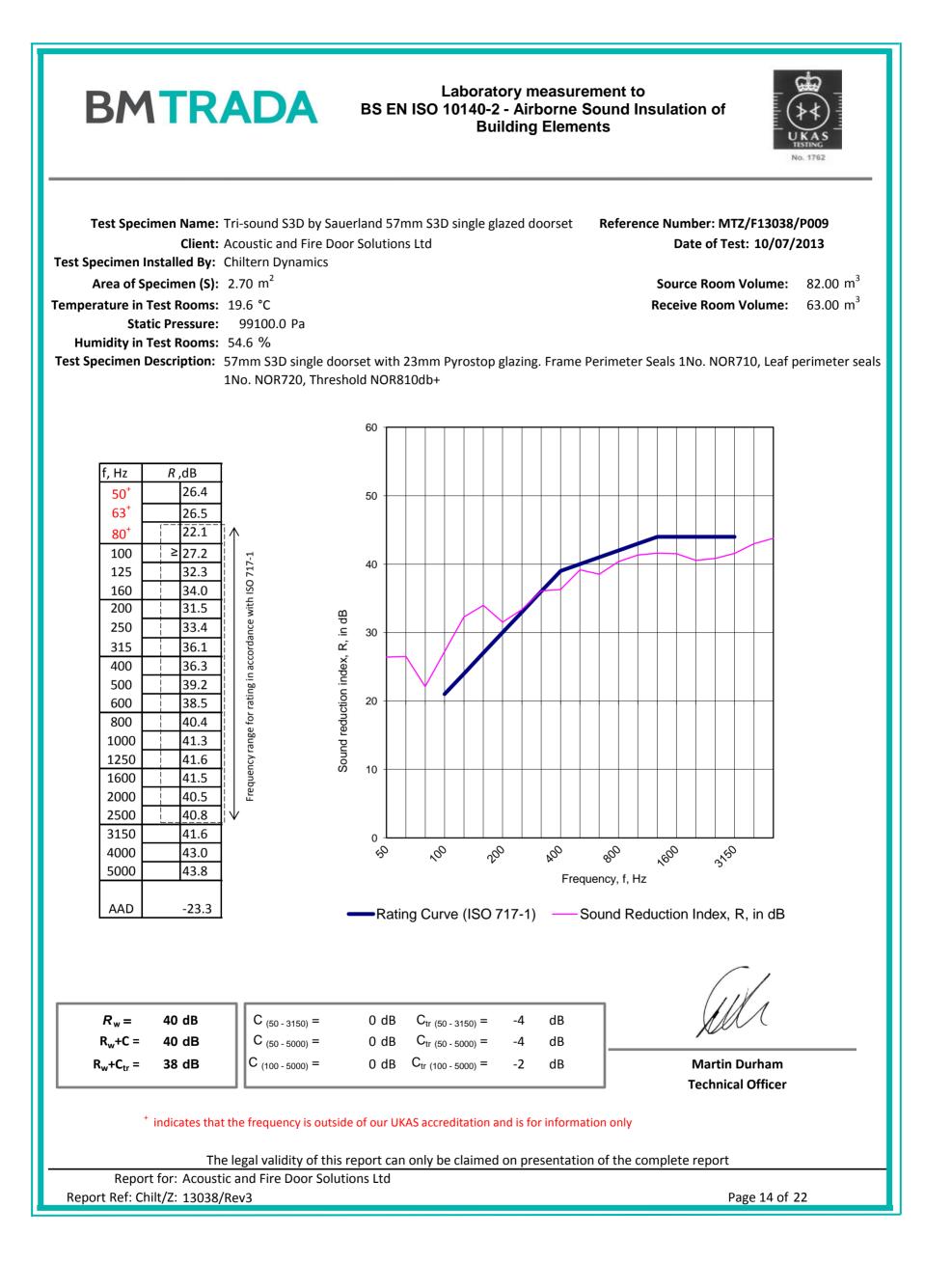
Revision 3 – Correction of specification details for test specimens, (page 4 and 5), perimeter sealing details, (page 6), results, (page 9) and appendix 1(page 11).

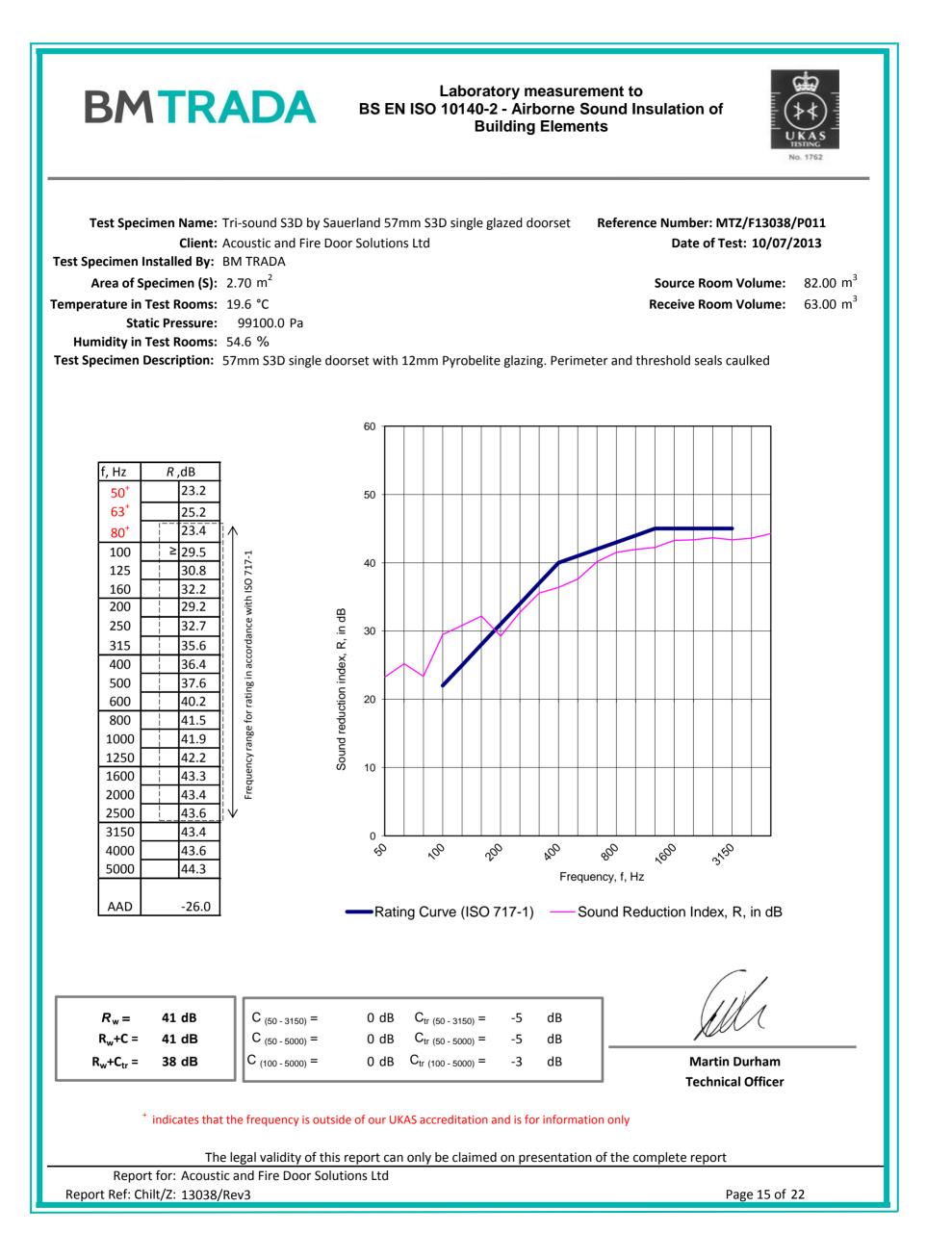
## Appendix 1 - Test Data & Certificates

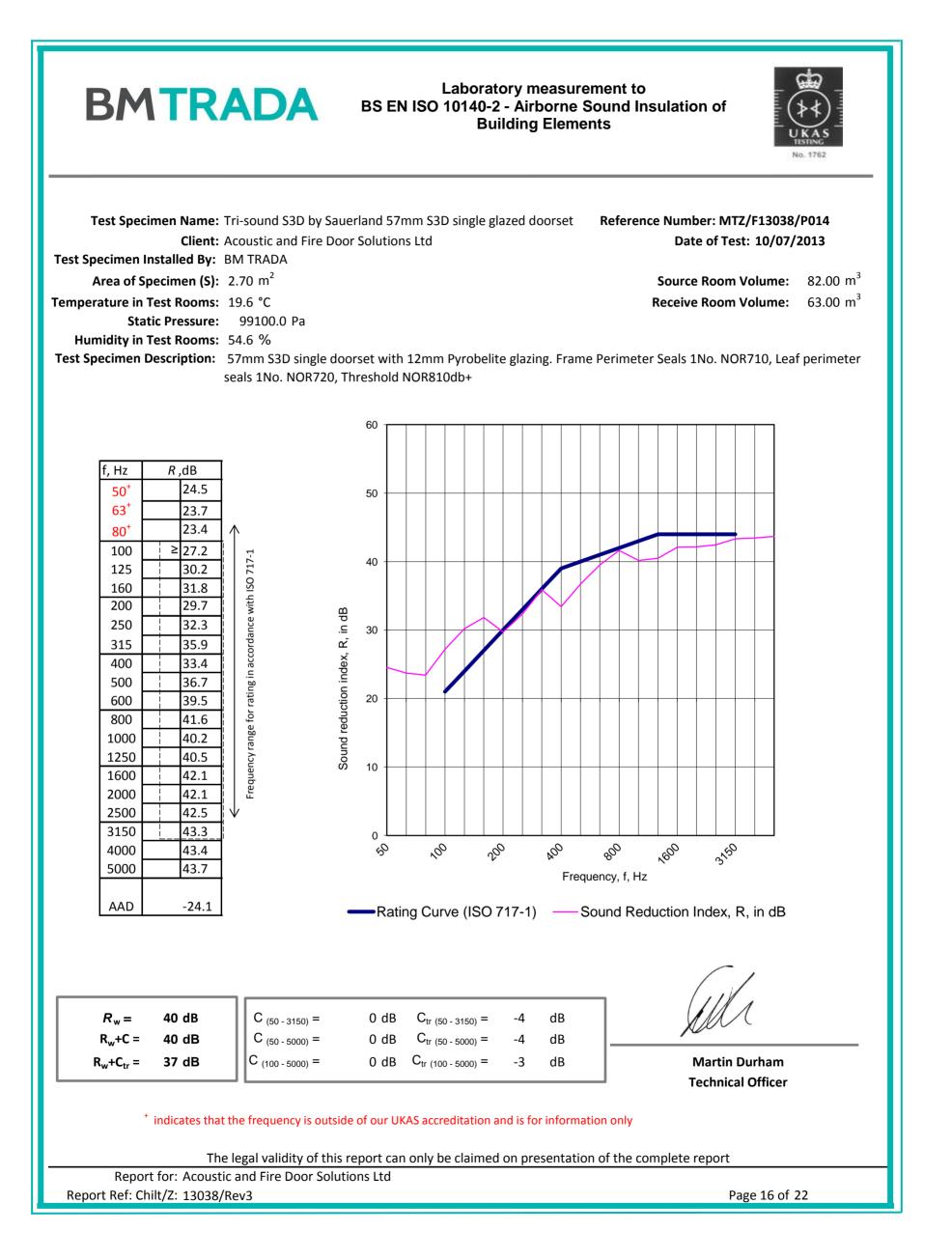
| MTZ/F13038/P006 | Tri-sound S3D by Sauerland 57mm S3D single flush doorset                               |
|-----------------|--|
| MTZ/F13038/P007 | Tri-sound S3D by Sauerland 57mm S3D single glazed doorset<br>Frame perimeter caulked   |
| MTZ/F13038/P009 | Tri-sound S3D by Sauerland 57mm S3D single glazed doorset                              |
| MTZ/F13038/P011 | Tri-sound S3D by Sauerland 57mm S3D single glazed doorset<br>Frame perimeter caulked   |
| MTZ/F13038/P014 | Tri-sound S3D by Sauerland 57mm S3D single glazed doorset                              |
| MTZ/F13038/P015 | Tri-sound S3D by Sauerland 57mm S3D equal pairs glazed doorset Frame perimeter caulked |
| MTZ/F13038/P017 | Tri-sound S3D by Sauerland 57mm S3D equal pairs glazed doorset                         |
| MTZ/F13038/P022 | Tri-sound S3D by Sauerland 57mm S3D equal pairs flush doorset Frame perimeter caulked  |
| MTZ/F13038/P023 | Tri-sound S3D by Sauerland 57mm S3D equal pairs flush doorset                          |
| MTZ/F13038/P024 | Tri-sound S3D by Sauerland 57mm S3D equal pairs glazed doorset                         |

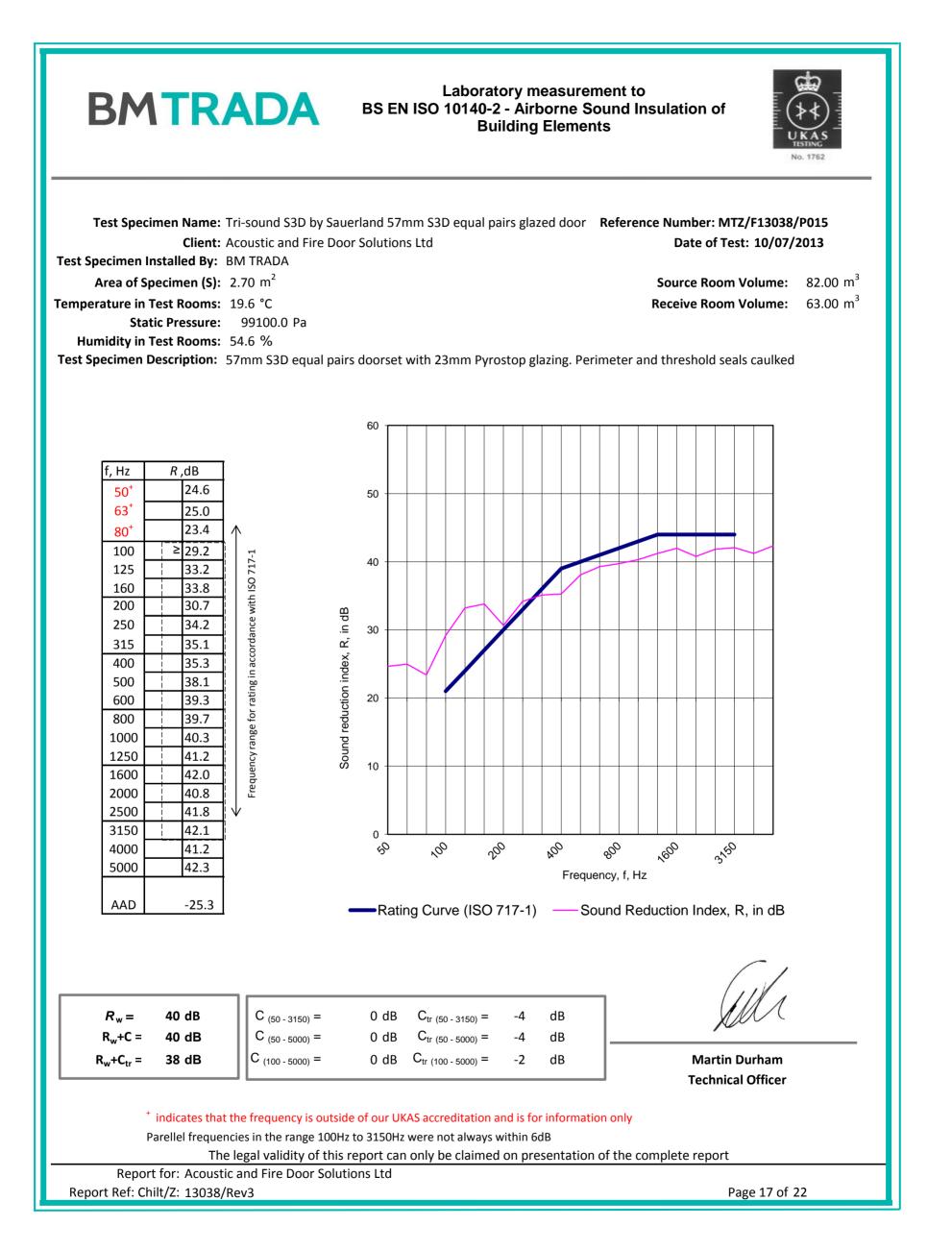


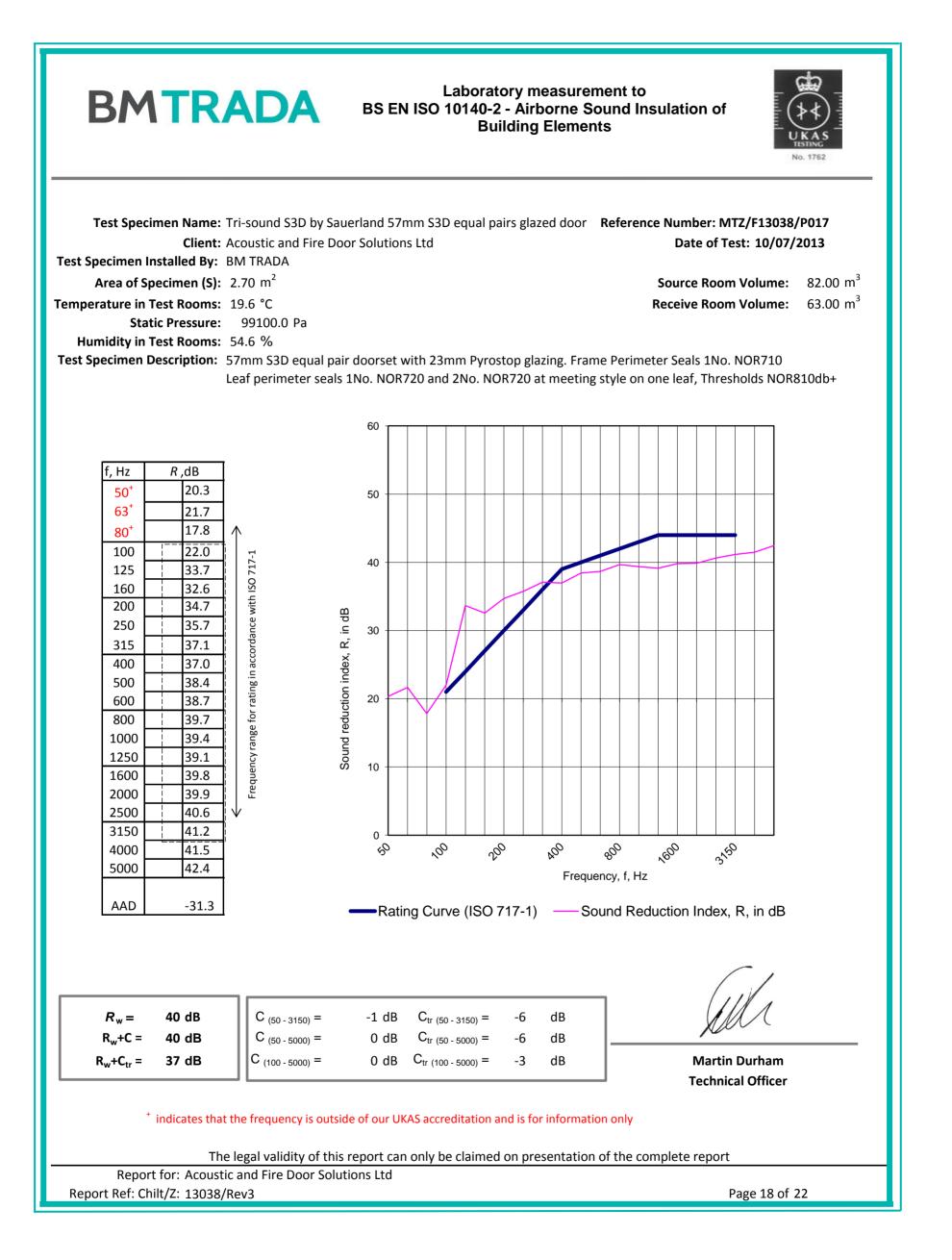


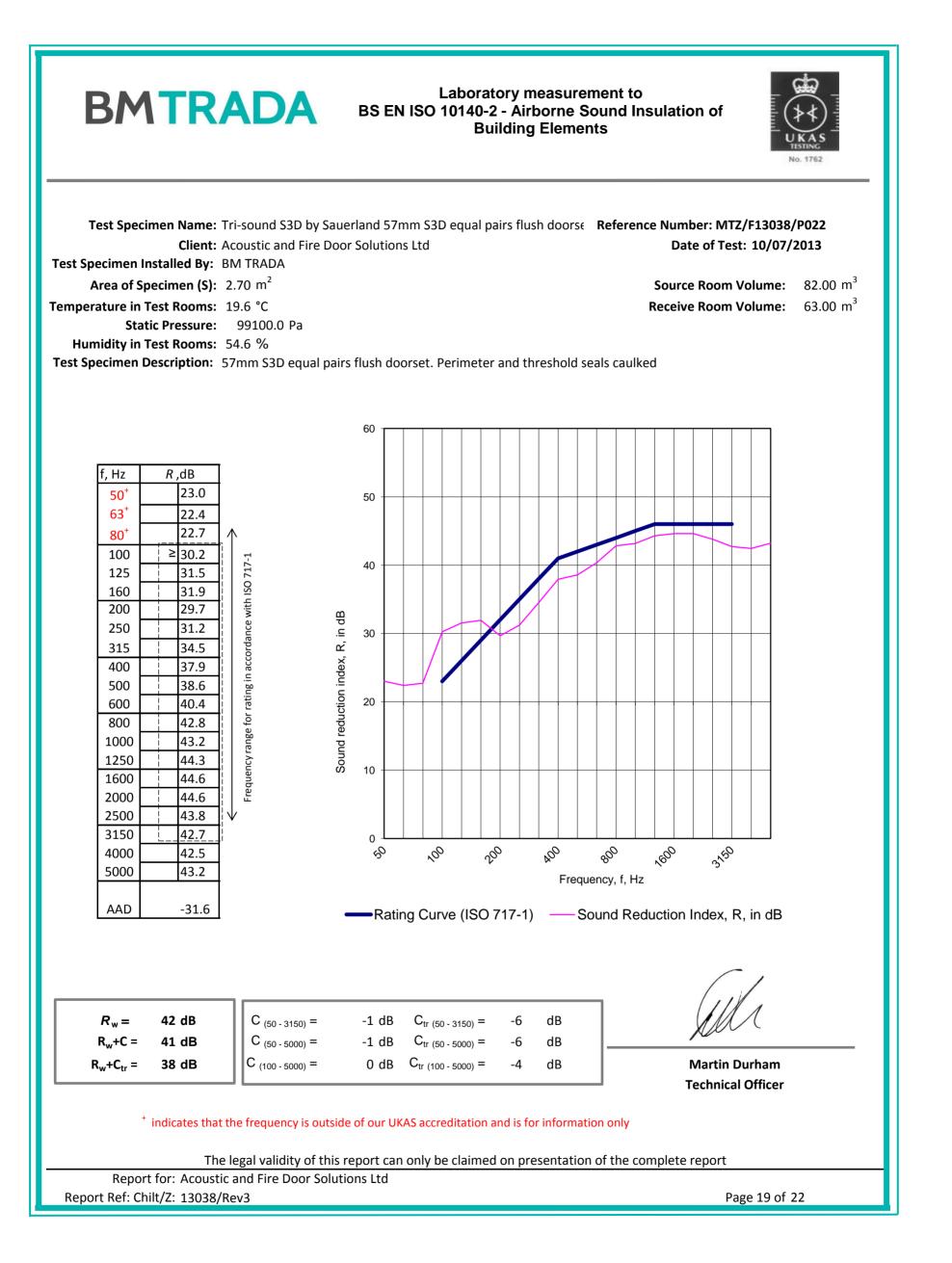


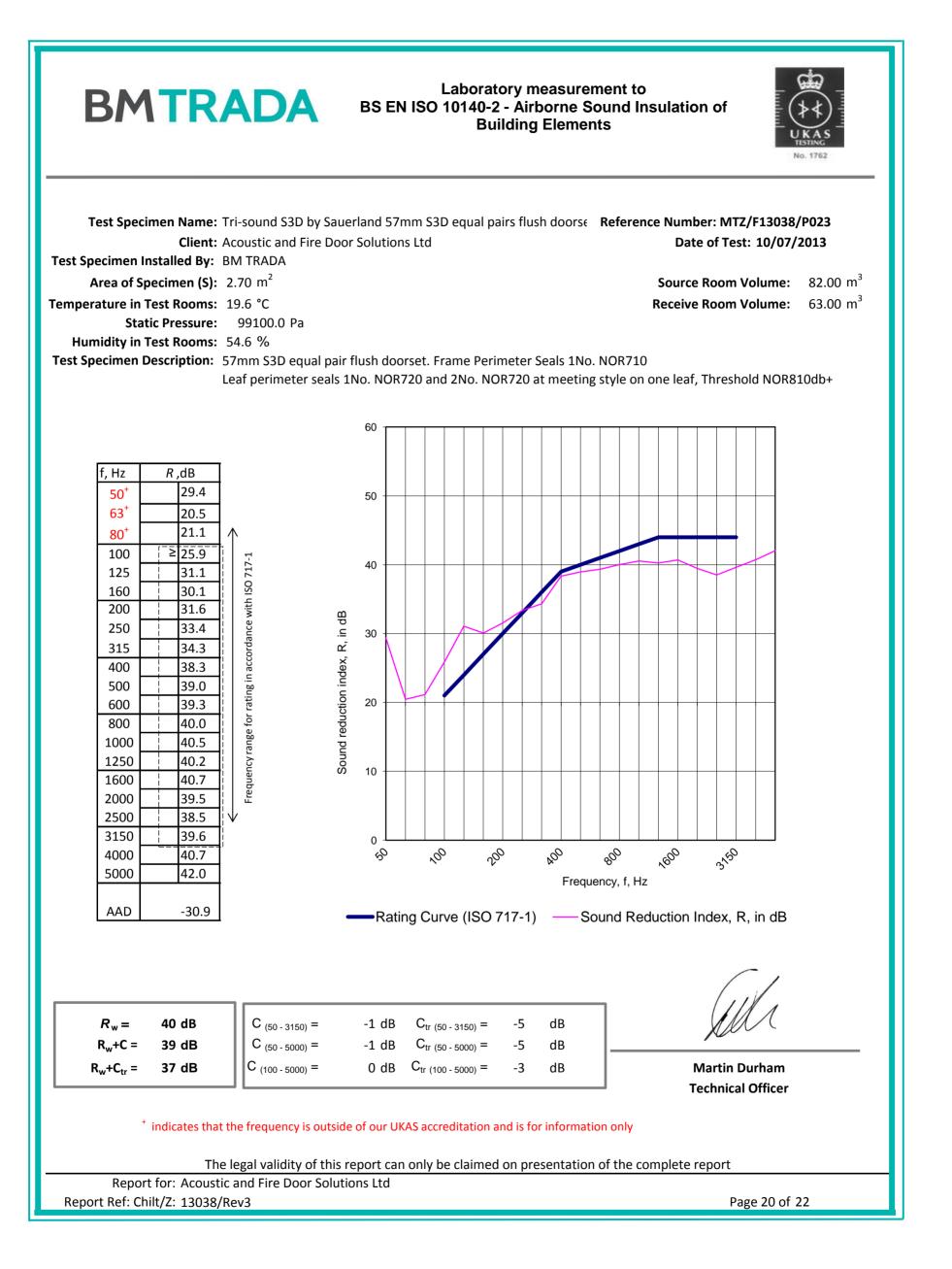


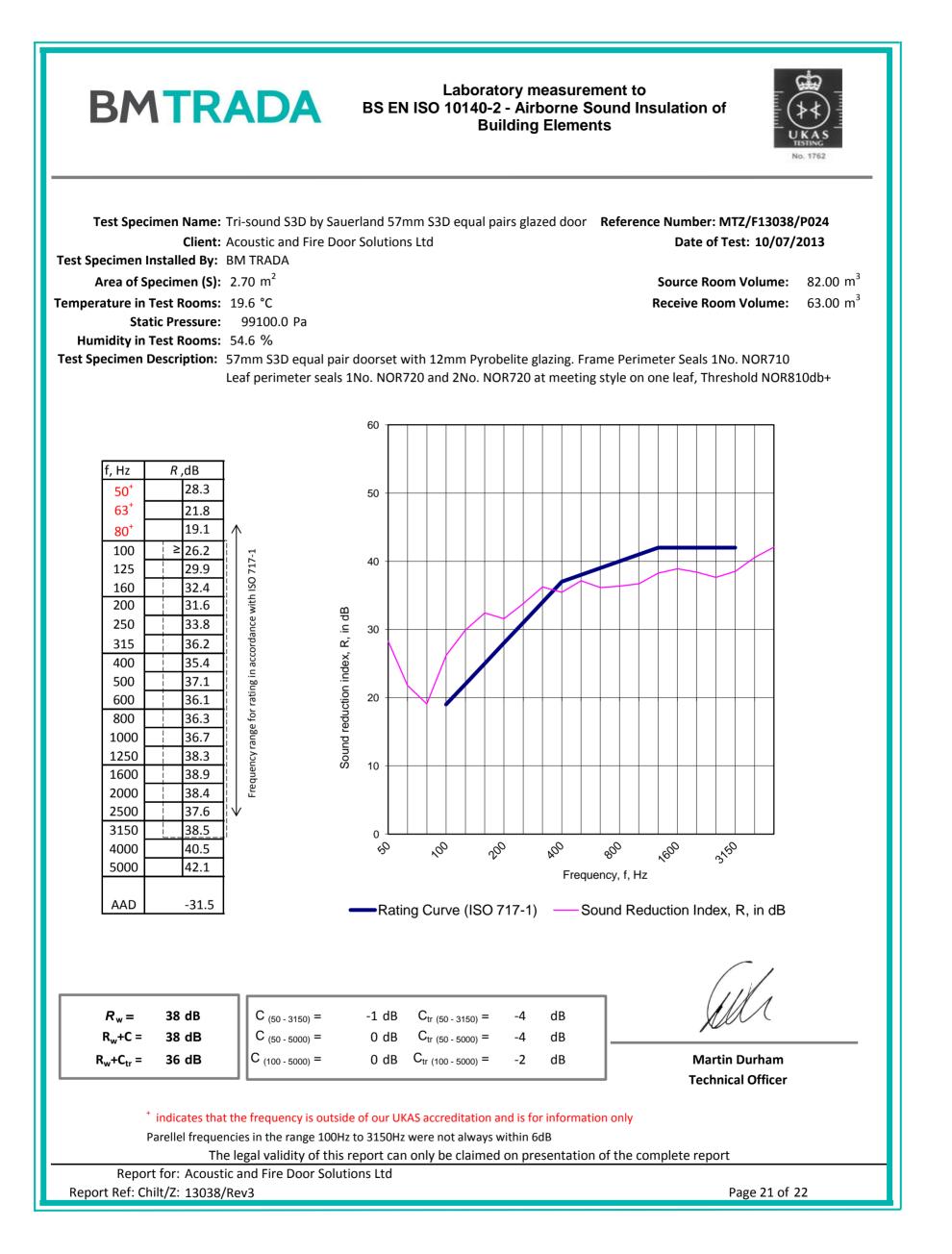








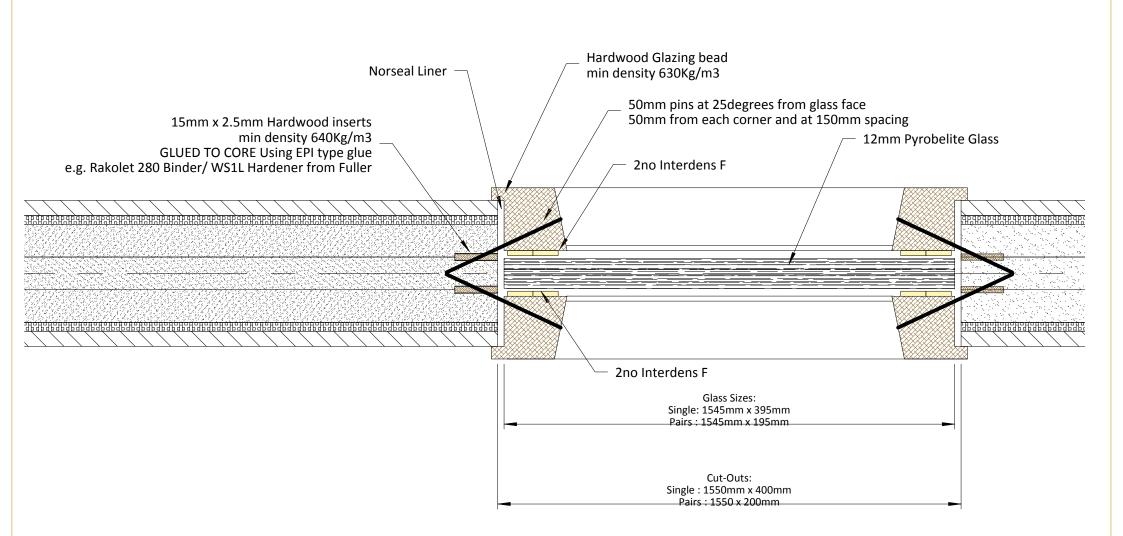




## **BMTRADA**

## Appendix 2 – Client Drawing (1 Page)

CDG/2013/C001 SK080413-03



| Revisions | S3D Glazing Details<br>Acoustic Test Spec |       |             |          | S3D Acoustic Testing | Chris Gough<br>Door Consulting |  |
|-----------|---|-------|-------------|----------|----------------------|--------------------------------|--|
|           | Drawing No                                | Rev   | Scale       | Date     | Drawn By             | Client<br>AFDS Ltd             | T: +44(0)1337 830007   |
|           | CDG/2013/C001 SK080413-03                 | Rev A | Scale 1:1.5 | 08/04/13 | CDG                  | Norsound Ltd                   | T: +44(0)7976 217624<br>E: chris@doorconsult.co.uk www.doorconsult.c |

# BMTRADA

BM TRADA provides independent certification, testing, inspection, training and technical services around the world. We help customers large and small to prove their business and product credentials and to improve performance and compliance. With an international presence across many industry sectors, we offer a special focus and long history of technical excellence in supply chain certification, product certification and testing, and technical services to the timber, building, fire and furniture industries.



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